

8888

·EMMARK·UK·Ltd·

The **Original** Replacement



Cummins

engine parts

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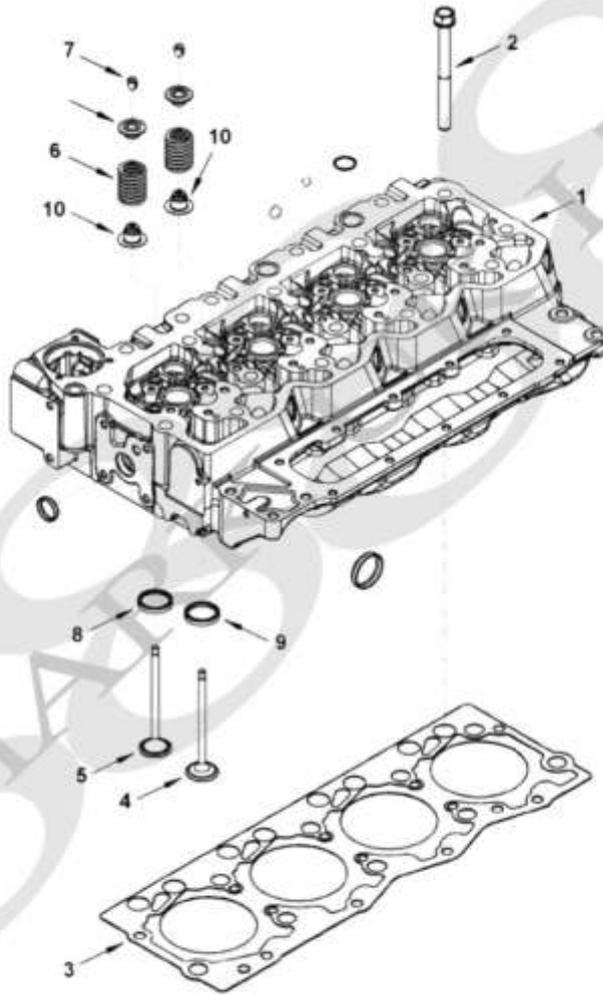
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ISB 4 (16V) CYLINDER HEAD

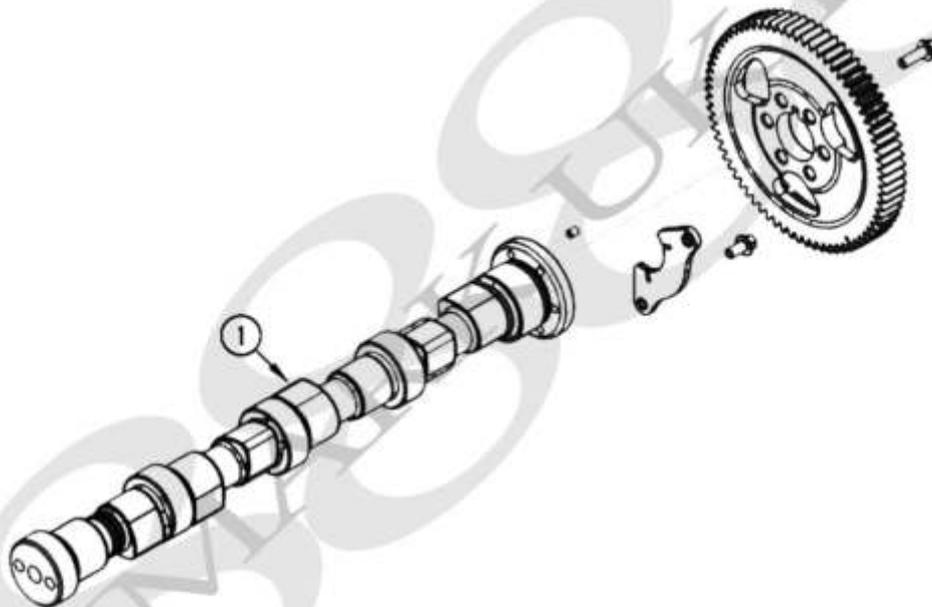
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM8688	CYLINDER HEAD ASSEMBLY		4941496, 4934249, 3973655
1	EM8693	CYLINDER HEAD BARE		4941496, 4934249, 3973655
2	EM8726	HEAD BOLT	(X18) REQ EURO 4	3927063
3	EM8694	HEAD GASKET	1.25 mm MLS	2830706
4	EM8664	VALVE, INLET		3940735, 3802924 (X12), 4895052
5	EM8665	VALVE, EXHAUST		3940734, 3802967 (X12), 4895051
6	EM8724	VALVE SPRING		3943161, 4936080
7	EM8669	VALVE COLLET		3940123, 4899081
8	EM8714	VALVE INSERT, INLET	ISBe 4 (X8) REQ	3943449
9	EM8715	VALVE INSERT, EXHAUST	ISBe 4 (X8) REQ	3943450
9	EM8667	VALVE INSERT IN/EX	ISBe 4 (X16) REQ	4893244
10	EM8725	VALVE STEM SEAL		3955393

ISB (E4) 4 CYL CAMSHAFT

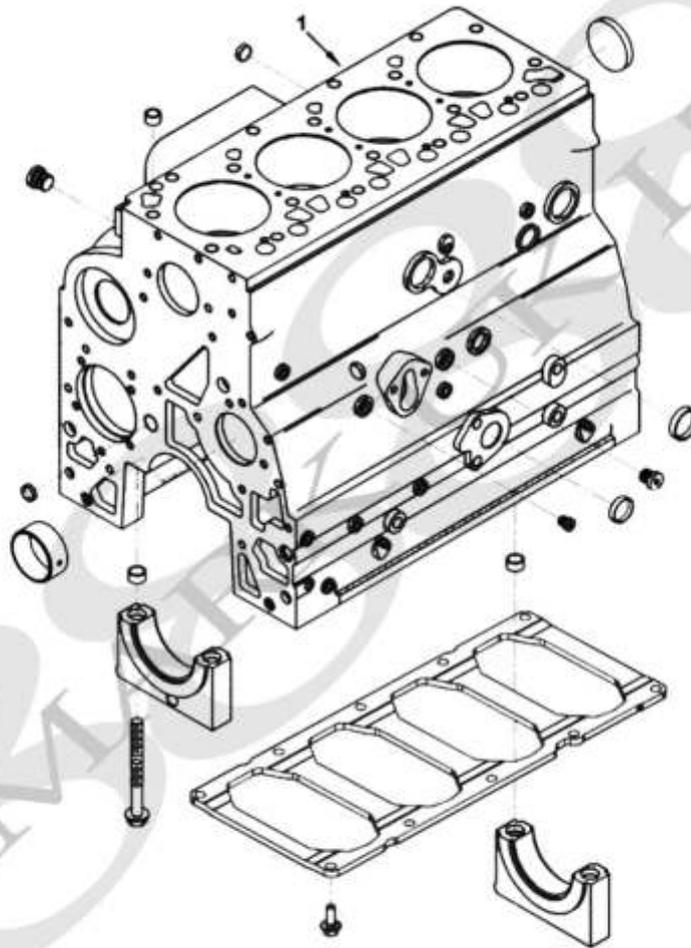
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM8707	CAMSHAFT		3977547, 4896419

ISB (E4) 4 CYLINDER BLOCK

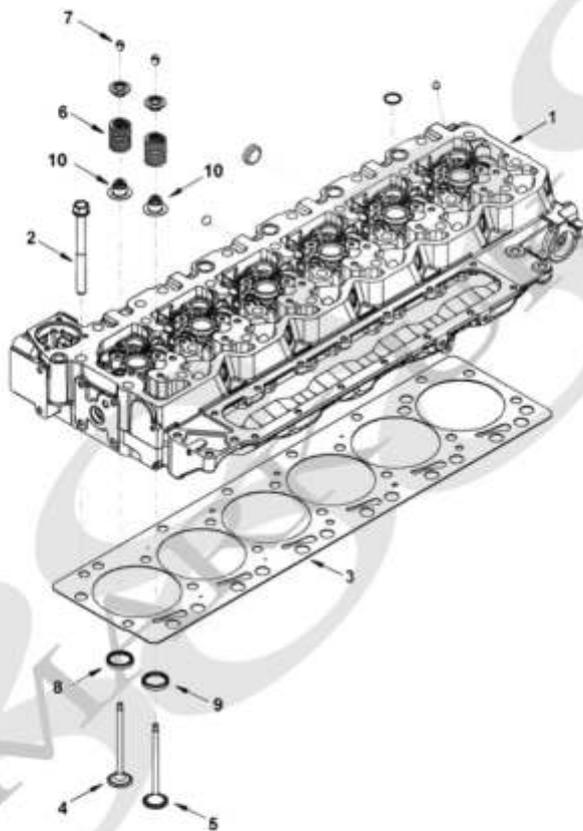
EMMARK U.K. Ltd.



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM8706	CYLINDER BLOCK	TAPPET DIAMETER 30MM PISTON COOLING NOZZLES NOT INCLUDED. CAMSHAFT BUSH INCLUDED.	4928908, 4931730, 4934322, 4955475, 5274410

ISB 6 (24V) CYLINDER HEAD

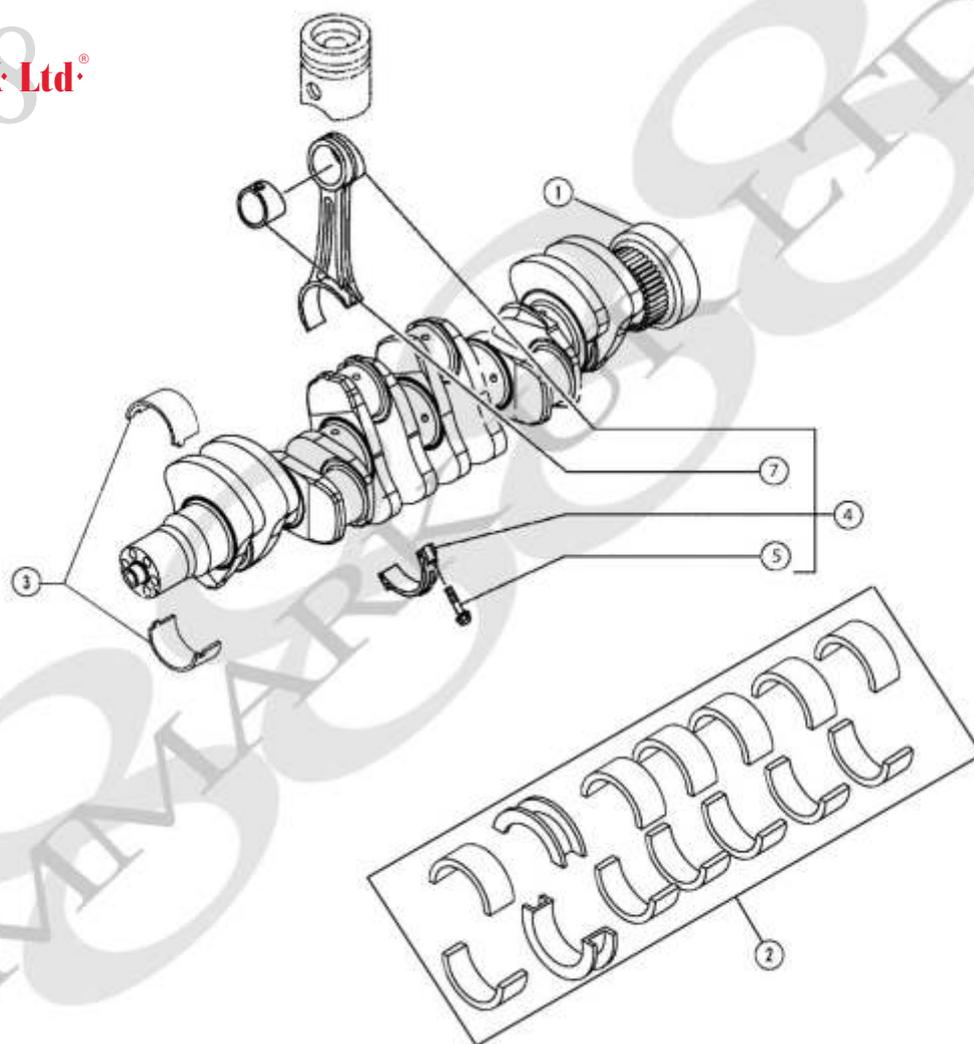
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM8666	CYLINDER HEAD BARE	ISBe 3	2831279, 2831278
1	EM8663	CYLINDER HEAD ASSEMBLY	ISBe 3	3957386, 2831274
1	EM8704	CYLINDER HEAD BARE	ISBe 4	3977225
1	EM8705	CYLINDER HEAD ASSEMBLY	ISBe 4	3977225
2	EM8726	HEAD BOLT	(X26) REQ EURO 4	3927063
2	EM8661	HEAD BOLT	M12 X 130 (X12) REQ EURO 3	4891024
2	EM8662	HEAD BOLT	M12 X 150 (X14) REQ EURO 3	4891025
3	EM8670	HEAD GASKET	ISBe 3	3958645, 2830704
3	EM8713	HEAD GASKET	ISBe 4	4932210, 4929656
4	EM8664	VALVE, INLET		3940735, 3802924 (X12), 4895052
5	EM8665	VALVE, EXHAUST		3940734, 3802967 (X12), 4895051
6	EM8724	VALVE SPRING		3943161, 4936080
7	EM8669	VALVE COLLET		3940123, 4899081
8	EM8714	VALVE INSERT, INLET	ISBe 4 (X12) REQ	3943449
9	EM8715	VALVE INSERT, EXHAUST	ISBe 4 (X12) REQ	3943450
9	EM8667	VALVE INSERT IN/EX	ISBe 6 (X24) REQ	4893244
10	EM8725	VALVE STEM SEAL		3955393

ISB 6 (24V) CYL CRANKSHAFT

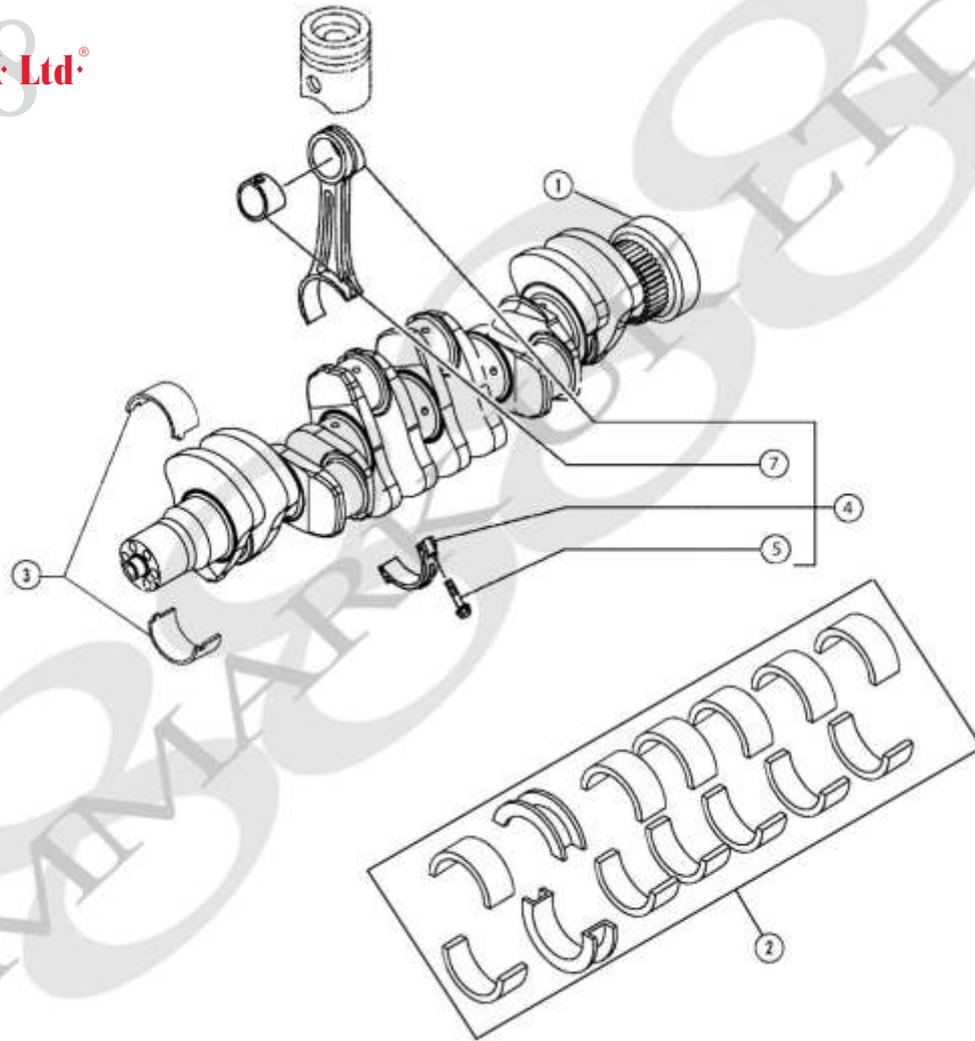
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ITEM	PART NUMBER	DESCRIPTION	NOTES 6CYL	CUMMINS
1	EM8689	CRANKSHAFT	MAIN JOURNAL 83.005mm BIG END JOURNAL 69.004mm 8 BOLT REAR FLANGE 6 BOLT NOSE INCLUDES TIMING GEAR (36T)	2830476, 4896766
2	EM8136	MAIN BRG SET STD		3802070, 3800290, 4955853
2	EM8136-010	MAIN BRG SET 010		3802071, 4955860
2	EM8136-020	MAIN BRG SET 020		3802072, 4955861
2	EM8136-030	MAIN BRG SET 030		3802073, 4955862
2	EM8136-040	MAIN BRG SET 040		3802074, 4955863
3	EM8268STD	ROD BRG PR STD	BIG END 65mm	3939380 UPPER 3939390 LOWER
3	EM8268-010	ROD BRG PAIR 010	BIG END 65mm	3939381 UPPER 3939391 LOWER
3	EM8268-020	ROD BRG PAIR 020	BIG END 65mm	3939382 UPPER 3939392 LOWER
3	EM8268-030	ROD BRG PAIR 030	BIG END 65mm	3939383 UPPER 3939393 LOWER
3	EM8268-040	ROD BRG PAIR 040	BIG END 65mm	3939384 UPPER 3939394 LOWER
3	EM8290STD	ROD BRG PAIR STD	BIG END 69mm	3969562 UPPER 4893693 LOWER

ISB 6 (24V) CYL CRANKSHAFT

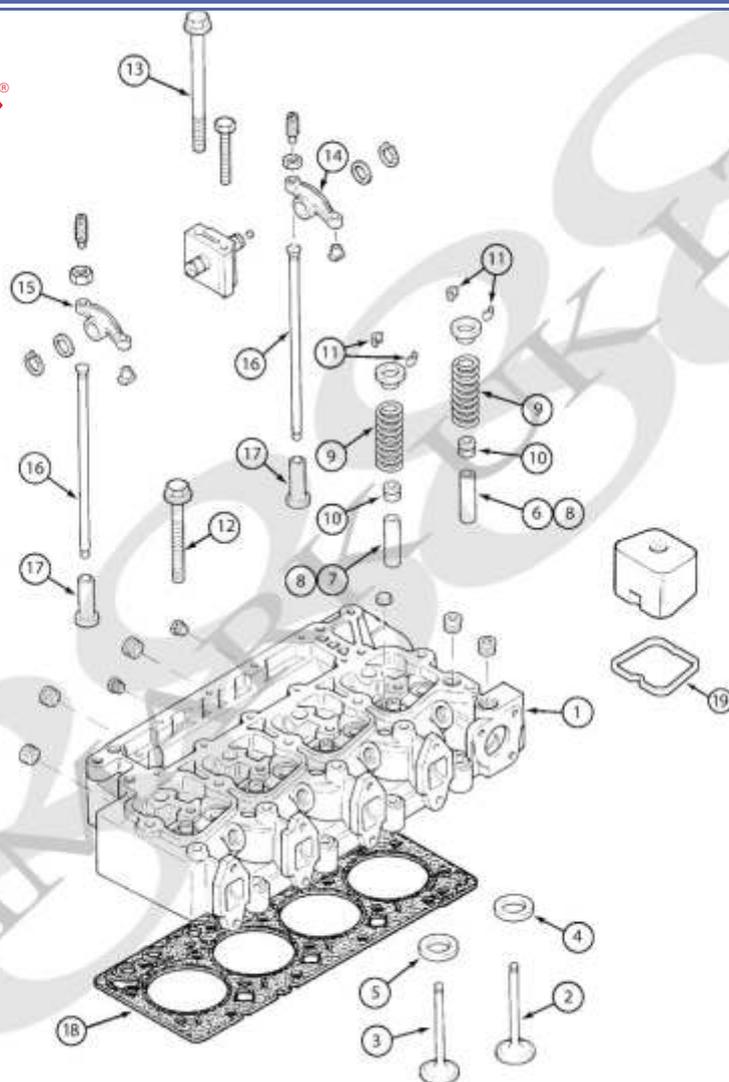
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ITEM	PART NUMBER	DESCRIPTION	NOTES 6CYL	CUMMINS
3	EM8290-010	ROD BRG PAIR 010	BIG END 69mm	4932375 UPPER 4892795 LOWER
3	EM8290-020	ROD BRG PAIR 020	BIG END 69mm	4932376 UPPER 4892796 LOWER
3	EM8290-030	ROD BRG PAIR 030	BIG END 69mm	4932377 UPPER 4892797 LOWER
3	EM8290-040	ROD BRG PAIR 040	BIG END 69mm	4932378 UPPER 4892798 LOWER
4	EM8712	CONNECTING ROD	BIG END 69mm	4891177
5	EM8723	CONNECTING ROD BOLT		4891179
7	EM4929	BUSH, SMALL END		3901085, 3941476, 4891178

4B CYLINDER HEAD

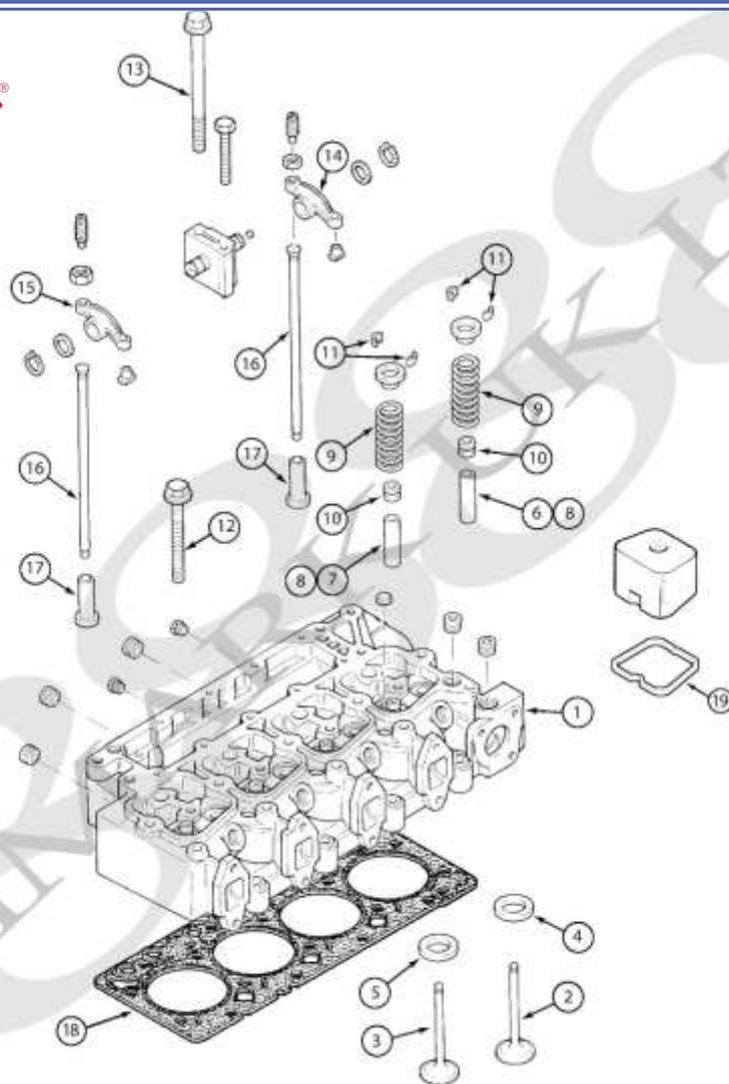
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM5996	CYLINDER HEAD ASSEMBLY		3863721, 3920611, 3927298, 3927330, 3929736, 3930913, 3930918, 3933422, 3933494, 3938660, 3967444
2	EM5465	VALVE, INLET		3802005, 3802355, 3920867
3	EM5466	VALVE, EXHAUST		3802006, 3802356, 3901607, 3901608, 3920868
4	EM5476	SEAT, VALVE INLET		3906854
5	EM5478	SEAT, VALVE EXHAUST		3904105
6	EM8145	GUIDE, VALVE THICKWALL	60.50MM INLET	3904408
7	EM8146	GUIDE, VALVE THICKWALL	51.75MM EXHAUST	3904409
8	EM5474	GUIDE VALVE THINWALL	INLET & EXHAUST	3906206
9	EM8147	VALVE SPRING	ISBe	3900276
9	EM8509	VALVE SPRING	73MM LONG EXHAUST	3925667
9	EM8508	VALVE SPRING	56MM LONG IN/EXH	3926700
10	EM8148	VALVE STEM SEAL		3921640, 3901097, 3921639
10	EM8612	VALVE STEM SEAL	TOP HAT TYPE ISBe	3957912
11	EM6170	VALVE COLLET		3900250
12	EM6545	HEAD BOLT	M12 x 1.75 x 120 (X4) REQ	3920779, 3903938, 3918471, 3900046
12	EM6544	HEAD BOLT	M12 x 1.75 x 70 (X10) REQ	3920780, 3903939, 3918472, 3901220
13	EM6603	HEAD BOLT & ROCKER	M12 x 1.75 x 180 (X4) REQ	3920781
14	EM8140	ROCKER LEVER	INLET	3910811, 3900540, 3934918, 3906464

4B CYLINDER HEAD

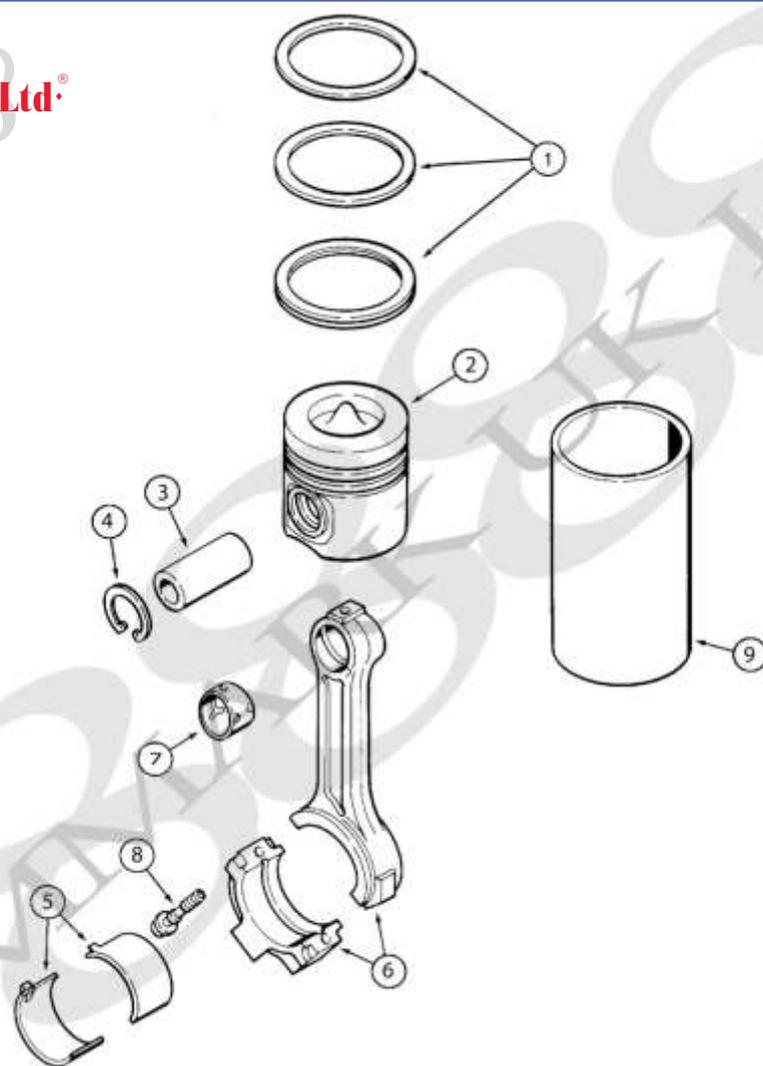
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
15	EM8142	ROCKER LEVER	EXHAUST	3910810, 3900539, 3934917, 3906466
16	EM5470	PUSHROD		3284377, 3901898, 3904364, 3904679, 3914172, 3923262
17	EM5473	VALVE TAPPET		3901787, 3907240, 3911692, 3925031, 3931623
18	EM4861	HEAD GASKET	STD THICKNESS	3283333, 3282999, 3283569
19	EM5105	GASKET, VALVE COVER	(X4) REQ	3902494, 3902666, 3930906

4B AND 6B PISTON AND ROD COMPONENTS

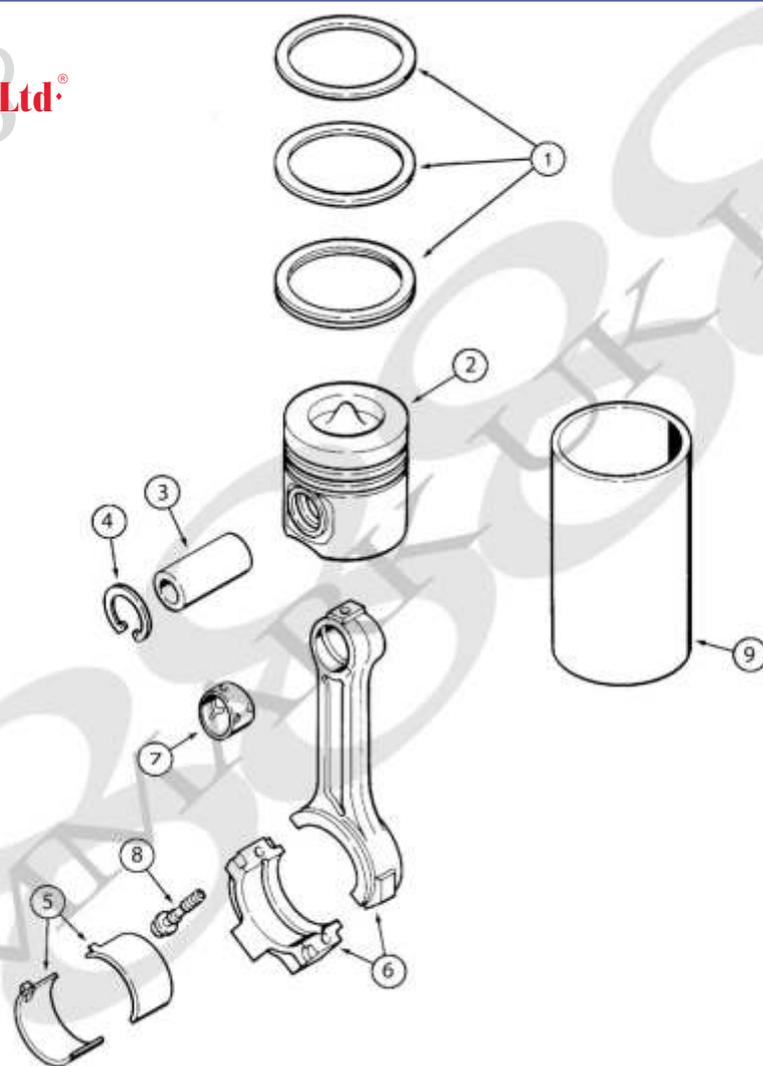
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM5746	RING SET STD		3802040
1	EM5746-020	RING SET +020		3802042
1	EM5746-040	RING SET +040		3802044
1	EM4921	RING SET STD	↑ 2.82MM PARALLEL → 2.33MM ↓ 4.00MM	3802050, 3802056, 3802230, 3802421
1	EM4921-020	RING SET +020		3802232
1	EM4921-040	RING SET +040		3802234
2	EM5484	PISTON ASSEMBLY STD	64MM BOWL Ø	3802100, 3907156
2	EM5484-020	PISTON ASSEMBLY +020	64MM BOWL Ø	3802102
2	EM5484-040	PISTON ASSEMBLY +040	64MM BOWL Ø	3802104
2	EM5483-020	PISTON ASSEMBLY +020	59MM BOWL Ø	3802132
2	EM5483-040	PISTON ASSEMBLY +040	59MM BOWL Ø	3802134
2	EM5483	PISTON ASSEMBLY STD	59MM BOWL Ø	3802160, 3907163
2	EM5986	PISTON ASSEMBLY STD	52MM BOWL Ø	3802562, 3802747, 3926632
2	EM5986-020	PISTON ASSEMBLY +020	52MM BOWL Ø	3802564
2	EM5151	PISTON & PIN STD	52MM BOWL Ø Use ring set EM4921	3926631, 3957416, 4089461
2	EM5151-020	PISTON & PIN +020	52MM BOWL Ø Use ring set EM4921-020	3926634

4B AND 6B PISTON AND ROD COMPONENTS

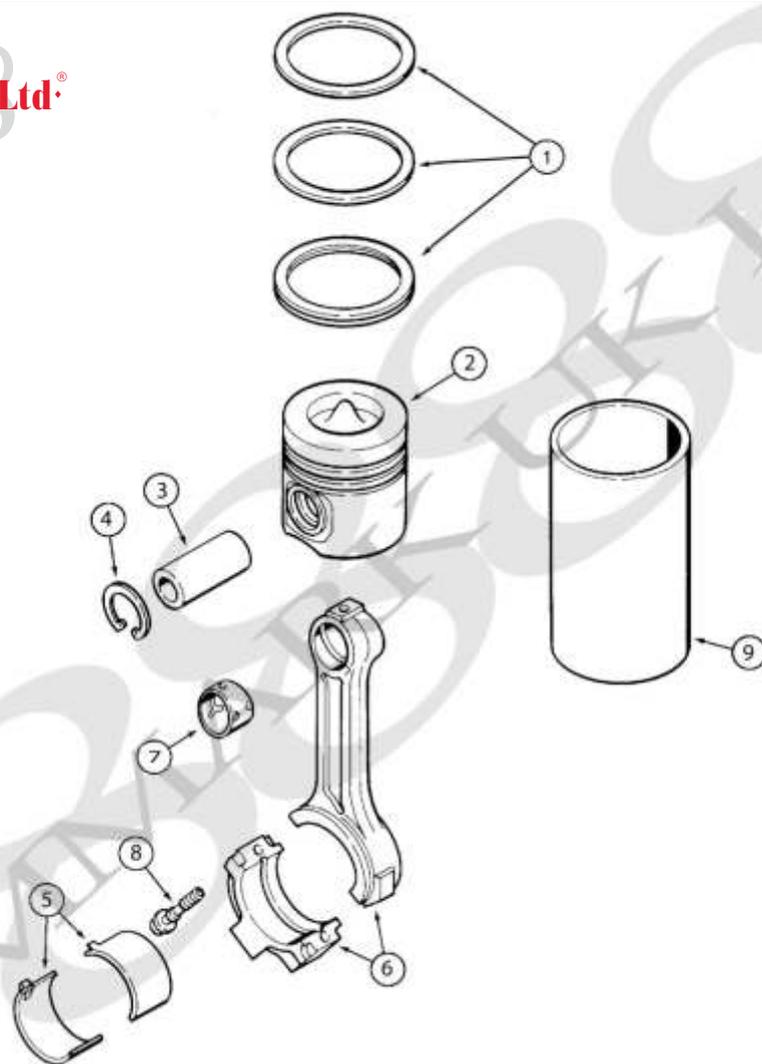
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
3	EM5485	GUDGEON PIN	40MM X 75.70MM	3901793, 3934048
3	EM5984	GUDGEON PIN	40MM X 82.60MM	3934047
4	EM5985	CIRCLIP		3901706, 3920691
5	EM4925	ROD BRG SET STD		3901170 (X12)
5	EM5389	ROD BRG PAIR STD	(X4) REQ. 4B (X6) REQ. 6B	3901170 (X2)
5	EM4925-25	ROD BRG SET +0.25		3901171 (X12)
5	EM5389-010	ROD BRG PR 010		3901171 (X2)
5	EM4925-50	ROD BRG SET +0.50		3901172 (X12)
5	EM5389-020	ROD BRG PAIR 020	(X4) REQ. 4B (X6) REQ. 6B	3901172 (X2), 3901232
5	EM4925-75	ROD BRG SET +0.75		3901173 (X12)
5	EM5389-030	ROD BRG PAIR 030	(X4) REQ. 4B (X6) REQ. 6B	3901173 (X2), 3901233
5	EM4925-1.00	ROD BRG SET +1.00		3901174 (X12)
5	EM5389-040	ROD BRG PAIR 040	(X4) REQ. 4B (X6) REQ. 6B	3901174 (X2), 3901234
6	EM5400	CONNECTING ROD	WITH FULLY FINISHED SMALL END BUSH	3901568, 3901569, 3925232, 3942581
7	EM4929	BUSH, SMALL END	40MM Ø	3901085, 3941476, 4891178
8	EM8144	CONNECTING ROD BOLT		3900919

4B AND 6B PISTON AND ROD COMPONENTS

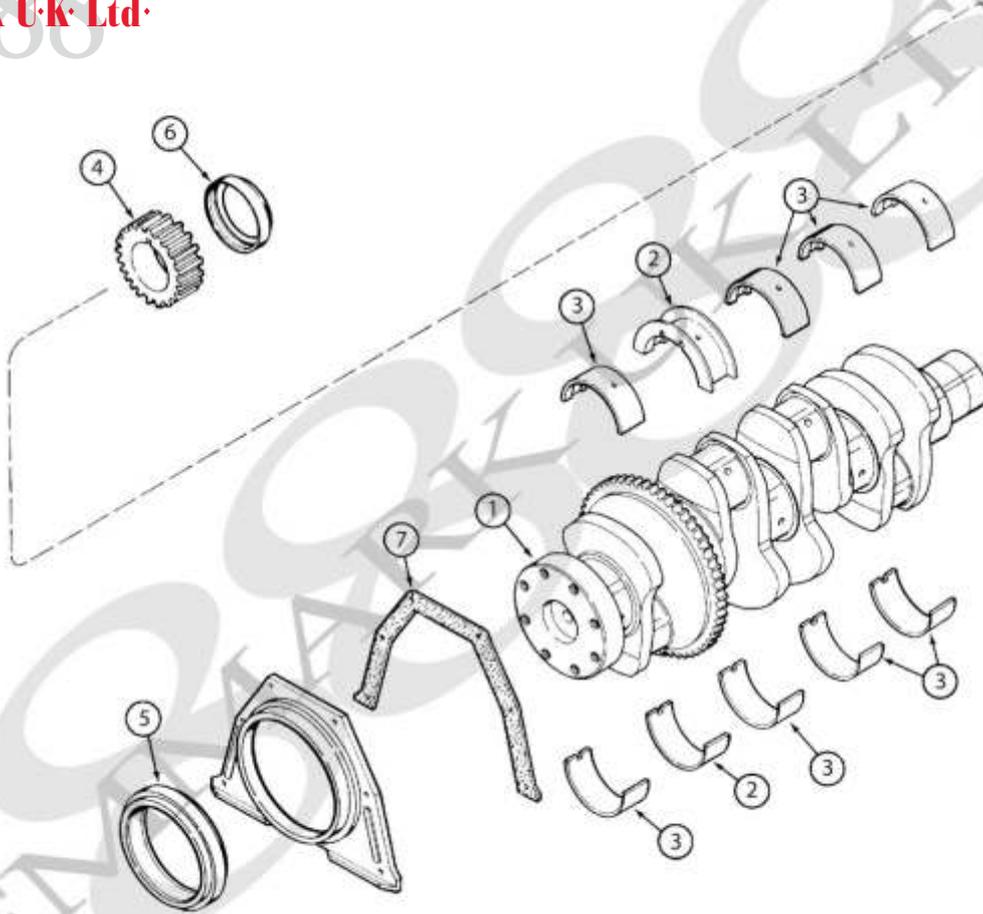
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
9	EM5397	LINER	SEMI FINISHED	3900396, 3903412, 3904166

4B CRANKSHAFT

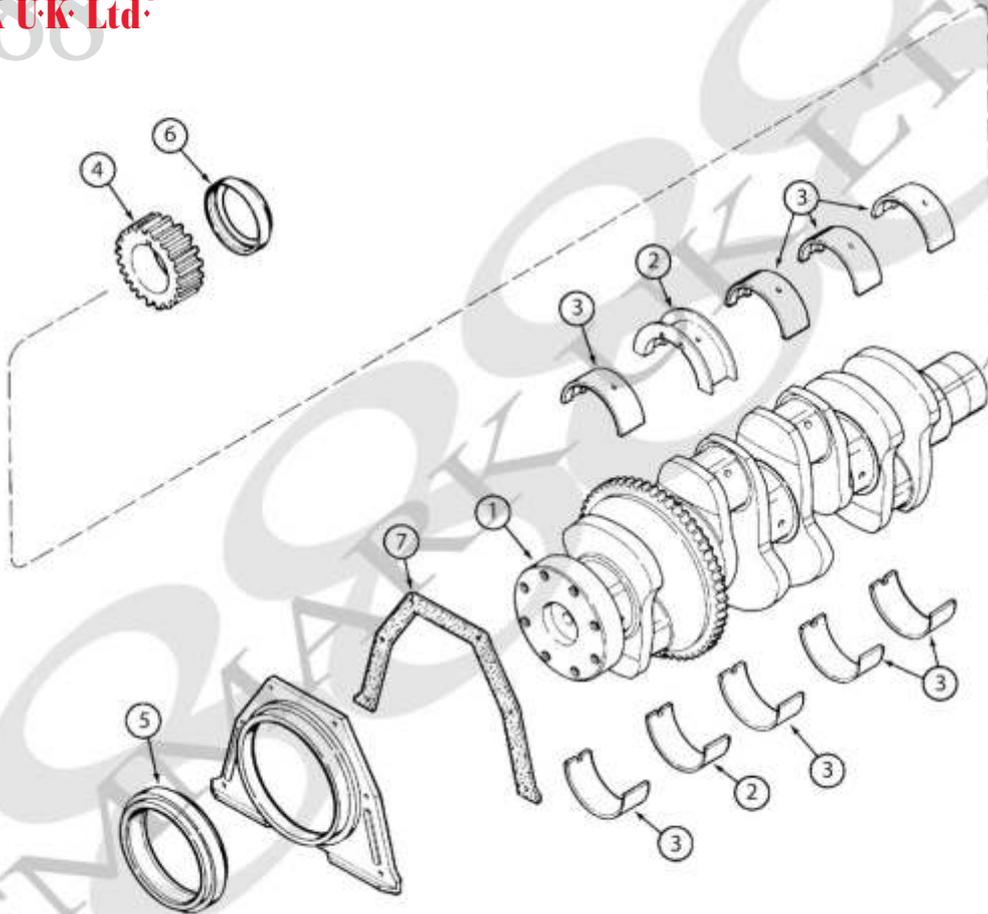
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ITEM	PART NUMBER	DESCRIPTION	NOTES 4CYL	CUMMINS
1	EM5900	CRANKSHAFT (4CYL)		3907803, 3908031
2	EM5388	THRUST BRG PAIR STD	QTY REQ (x1)	3906230+3901150, 3901140+3929021
2	EM5388-010	THRUST BRG PAIR +010		3906231+3901151, 3901141+3929022
2	EM5388-020	THRUST BRG PAIR +020		3906232+3901152, 3901142+3929023
2	EM5388-030	THRUST BRG PAIR +030		3906233+3901153, 3901143+3929024
2	EM5388-040	THRUST BRG PAIR +040		3906234+3901154, 3901144+3929025
3	EM8155	MAIN BRG KIT STD (4CYL)	4 CYLINDER SET	3802010
3	EM8155-010	MAIN BRG KIT (+010) (4CYL)		3802011
3	EM8155-020	MAIN BRG KIT (+020) (4CYL)		3802012
3	EM8155-030	MAIN BRG KIT (+030) (4CYL)		3802013
3	EM8155-040	MAIN BRG KIT (+040) (4CYL)		3802014
3	EM5387	MAIN BRG PAIR STD	QTY REQ (x4)	3901090+3901150, 3929016+3929021
3	EM5387-010	MAIN BRG PAIR +010		3901091+3901151, 3929017+3929022
3	EM5387-020	MAIN BRG PAIR +020		3901092+3901152, 3929018+3929023
3	EM5387-030	MAIN BRG PAIR +030		3901093+3901153, 3929019+3929024
3	EM5387-040	MAIN BRG PAIR +040		3901094+3901154, 3929020+3929025
4	EM8139	GEAR, CRANKSHAFT		3901258
5	EM6644	SEAL, REAR CRANKSHAFT		3353978, 3904087, 3904323, 3909410, 3921265, 3925529, 3927682, 3934486, 4089342

4B CRANKSHAFT

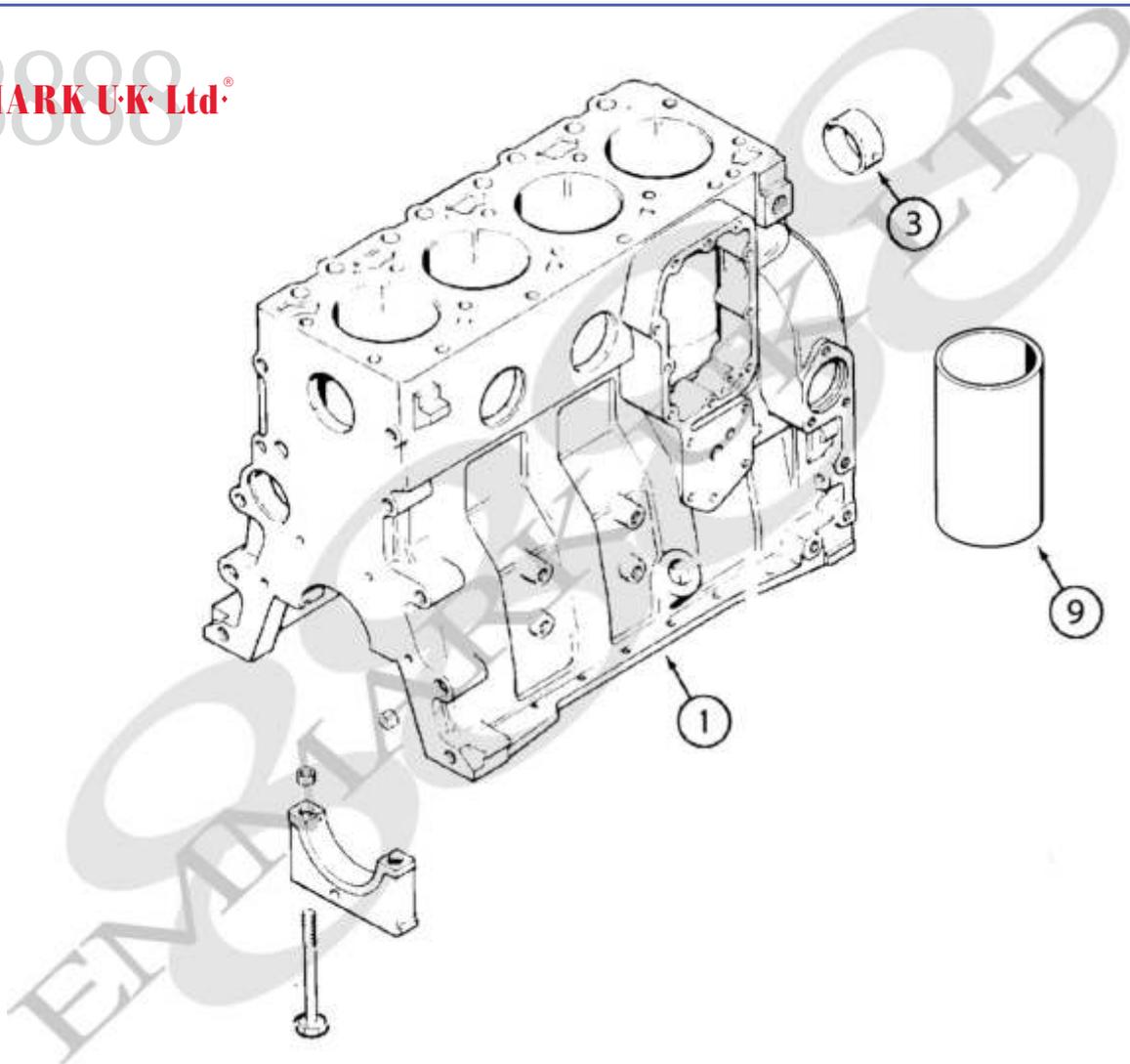
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ITEM	PART NUMBER	DESCRIPTION	NOTES 4CYL	CUMMINS
6	EM6369	SEAL		3900709, 3904353, 3937111
7	EM8150	GASKET, REAR COVER RETAINER		3938159, 3928493

4B CYLINDER BLOCK

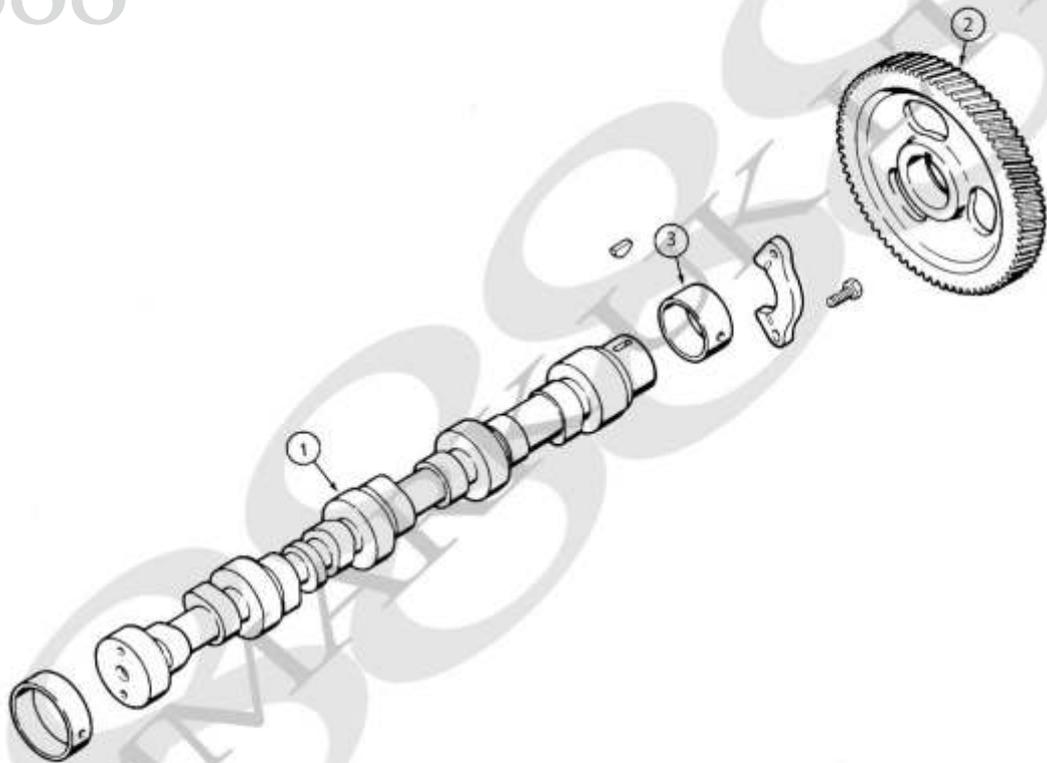
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM5954	CYLINDER BLOCK		3932012, 3938366, 4089546
3	EM5487	CAM BUSH (PAIR)		3901306
9	EM5397	LINER	SEMI FINISHED	3900396, 3903412, 3904166

4B CAMSHAFT

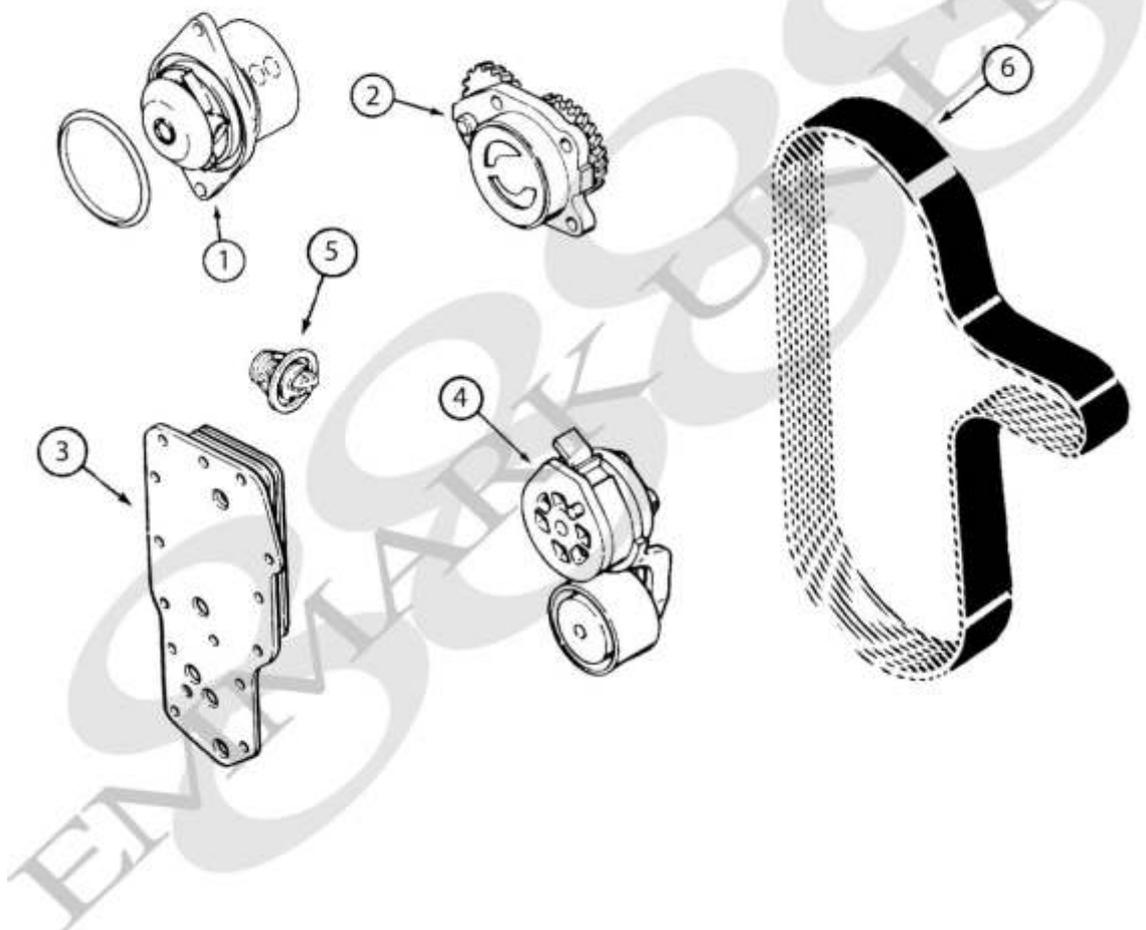
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM5481	CAMSHAFT		3912842, 3914638, 3925582, 3929039, 3929885
2	EM8143	GEAR, CAMSHAFT		3907431, 3929028, 3929030, 3902235
3	EM5487	CAM BUSH (PAIR)		3901306

4B + 6B COOLING AND OIL SYSTEM

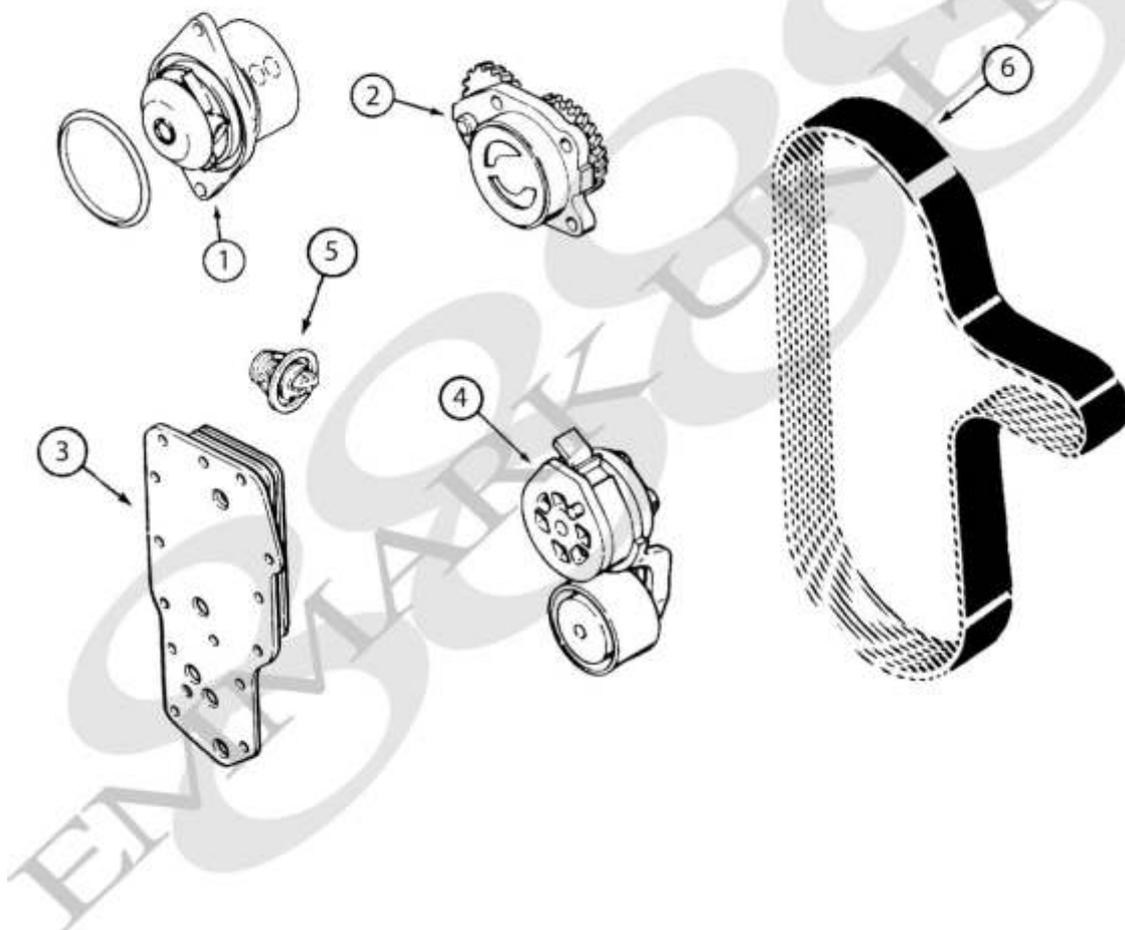
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EMWP09	WATER PUMP	(4CYL)	3285410, 3286275, 3286277, 3286278, 3802004, 3802357, 3802632, 3802671, 3802923, 3802944, 3802970, 3918107, 3924128
1	EM3822	WATER PUMP	(6CYL)	3286277, 3286278, 3802004, 3802357, 3802358, 3802439, 3802632, 3802970, 3918107, 3924128
1	EM8721	WATER PUMP	ISBe 4	3800984, 4891252
2	EM4478	OIL PUMP	(4CYL)	3901384, 3906413, 3914005, 3918211, 3924719, 3926202, 3930336, 3937027, 4939585
2	EM4479	OIL PUMP	(6CYL)	3926203, 3930337, 3941742
2	EMOP141	OIL PUMP VENTED HOLE	(6CYL)	3937404
2	EM8732	OIL PUMP	ISBe 4	3971544, 4939588
3	EM5490	OIL COOLER	(6CYL)	3902372, 3902434, 3903375, 3911940, 3918293, 3921558, 3928908, 3942010, 3957544
3	EM5489	OIL COOLER	(4CYL)	3904320, 3918292, 3921557, 3928907, 3957543
4	EM5111	BELT TENSIONER	(4 & 6 CYL)	3914086, 3917485, 3922900, 3934818, 3936201, 3936203, 3937553, 3967188, 3978022
4	EM8720	BELT TENSIONER	ISBe 4	4898548

4B + 6B COOLING AND OIL SYSTEM

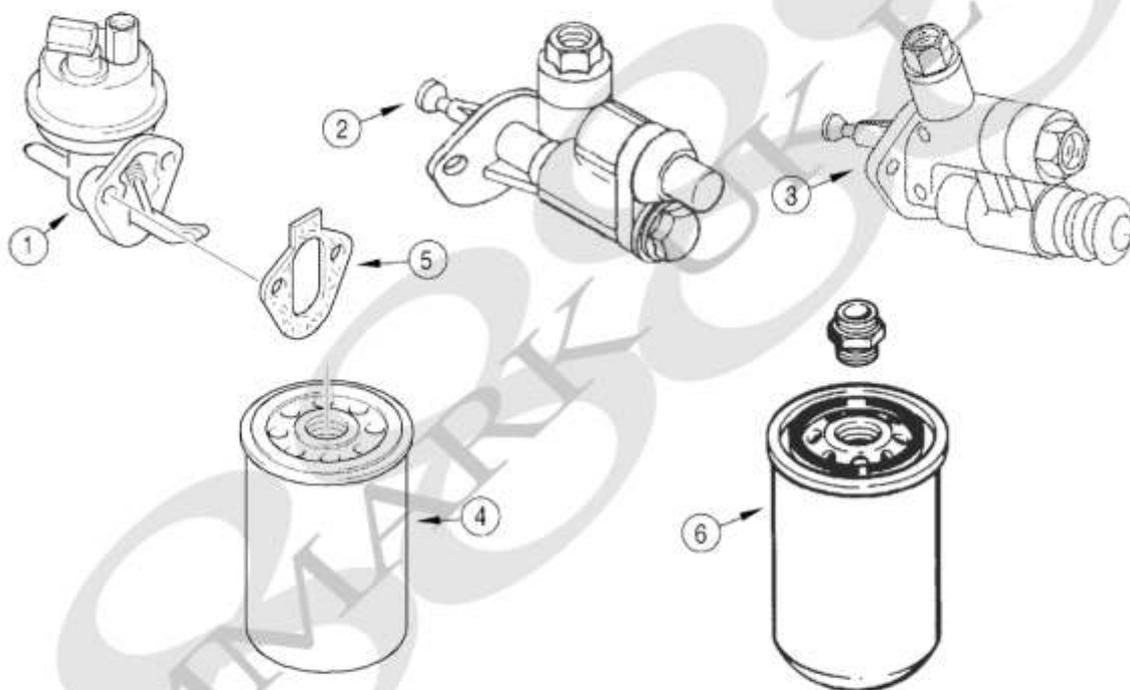
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
5	EM5493	THERMOSTAT (2 JIGGLE PIN)		3283589, 3287754, 3802273, 3802968, 3917324, 3972071
6	EM6734	FAN BELT	3.56M	3911557, 3288768, 3903091, 3807363
6	EM6735	FAN BELT		3911558, 3288867, 3903097, 3807366
6	EM6732	FAN BELT		3911563, 3288922, 3807367, 3903098
6	EM6733	FAN BELT		3911568, 3288790, 3902230, 3807359
6	EM6731	FAN BELT		3911572, 3288933, 3904958, 3915921
6	EM6366	FAN BELT		3911588
7	EM5202	FAN SUPPORT	NOT SHOWN	3913433, 3911204, 3913434, 3910594, 3908803

4B + 6B FUEL SYSTEM AND FILTERS

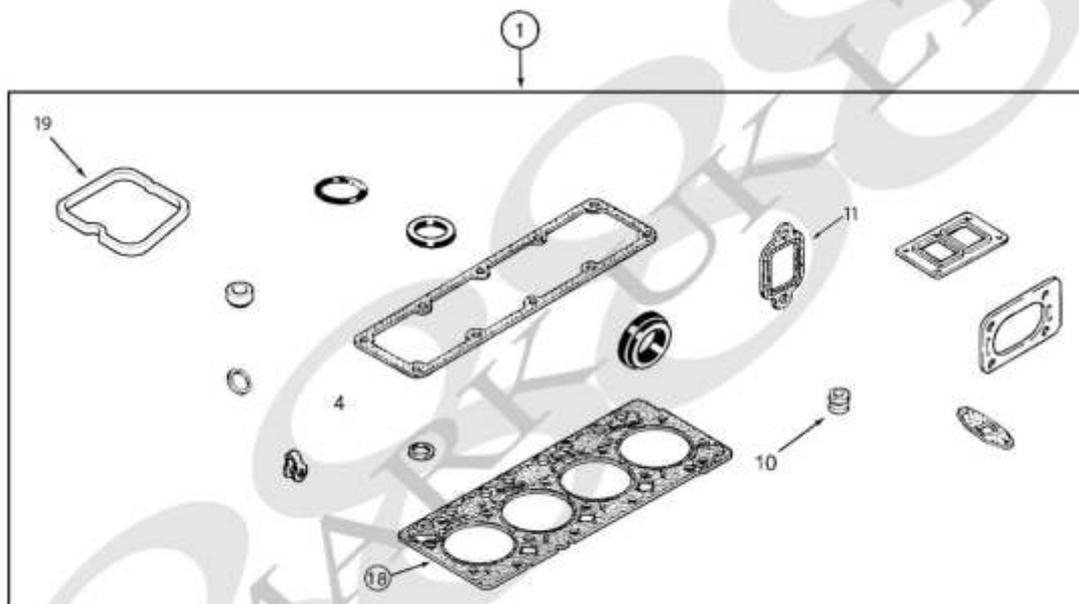
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM5494	FUEL TRANSFER PUMP		3901425, 3903538, 3904374, 3928143, 3966154, 3970880
2	EM8149	FUEL PUMP B SER ISBe	ISBe	3914319, 3918000
2	EM5955	FUEL PUMP	4 & 6 CYL	3918076, 3930202, 3932227, 3933255, 3936319, 4944713
3	EM5495	FUEL LIFT PUMP		3925709, 3927153, 3930134, 3930566, 3932224, 3932230, 3933252, 3933258, 3936316, 3936322, 4944710
4	EM8584	FUEL FILTER		3286503, 3903202
4	EM8731	FUEL FILTER	ISBe4 WITHOUT EXHAUST GAS RECIRCULATION	4897833, 3978040
5	EM6135	GASKET, FUEL LIFT PUMP		3931059
6	EM8578	OIL FILTER		3908615

4B HEAD GASKET SET

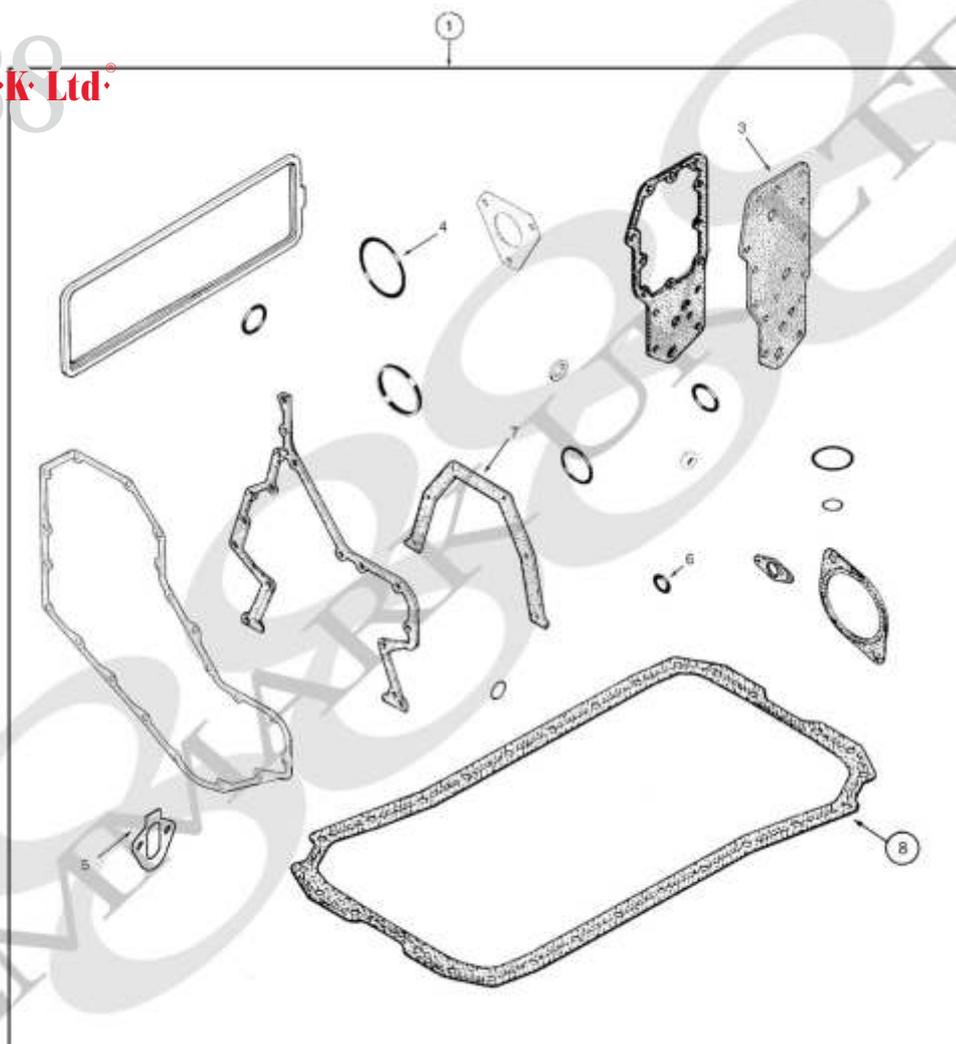
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
	EM5496	GASKET SET, UPPER & LOWER	FOR COMPLETE ENGINE OVERHAUL	3802375 & 3804896, 3804896 & 3802375
1	EM4862	GASKET SET, UPPER		3802015, 3802016, 3802216, 3802240, 3802361, 3804896
4	EM6154	SEAL, BANJO CONNECTOR		3903380
10	EM8148	VALVE STEM SEAL		3921640, 3901097, 3921639
11	EM6371	GASKET, MANIFOLD		3929881
18	EM4861	HEAD GASKET	STD THICKNESS	3283333, 3282999, 3283569
19	EM5105	GASKET, VALVE COVER	(X4) REQ	3902494, 3902666, 3930906

4B LOWER GASKET SET

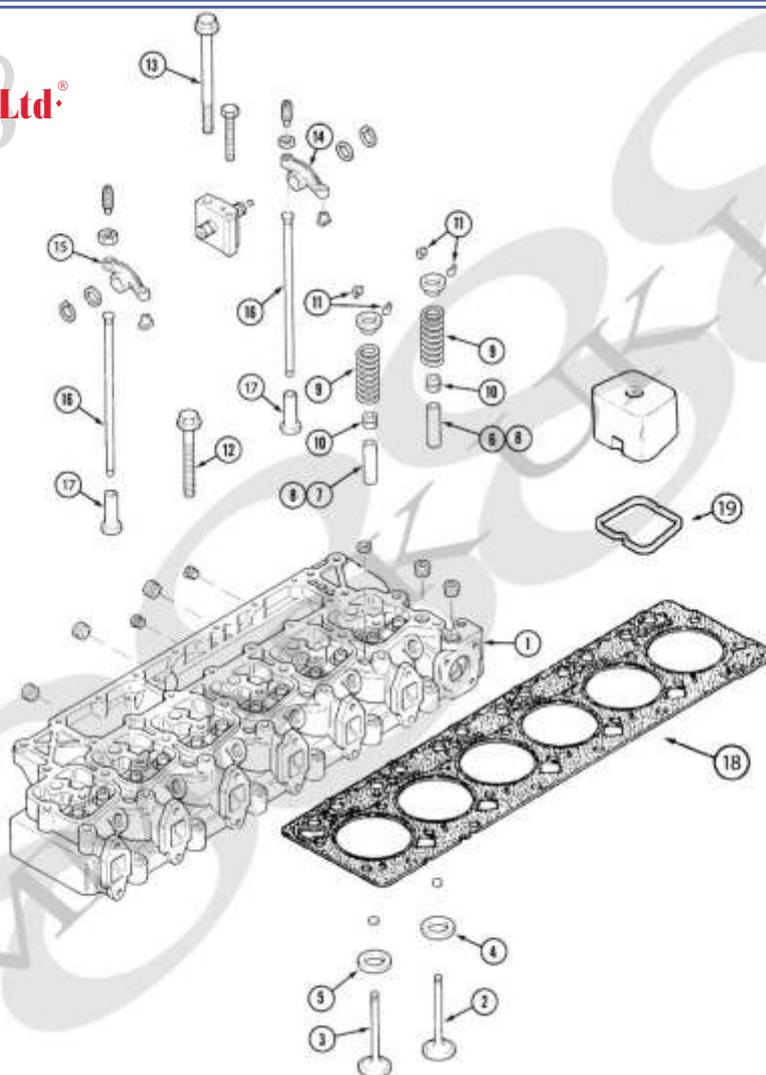
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ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
	EM5496	GASKET SET, UPPER & LOWER	FOR COMPLETE ENGINE OVERHAUL	3802375 & 3804896, 3804896 & 3802375
1	EM4863	GASKET SET, LOWER		3802019, 3802266, 3802375
3	EM6134	GASKET, OIL COOLER		3929011
4	EM6136	O RING		3912473
5	EM6135	GASKET, FUEL LIFT PUMP		3931059
6	EM6137	O RING		3913994
7	EM8150	GASKET, REAR COVER RETAINER		3938159, 3928493
8	EM8137	GASKET, OIL PAN		3931602, 3938162, 3911535, 3906027, 3903393, 3900947

6B CYLINDER HEAD

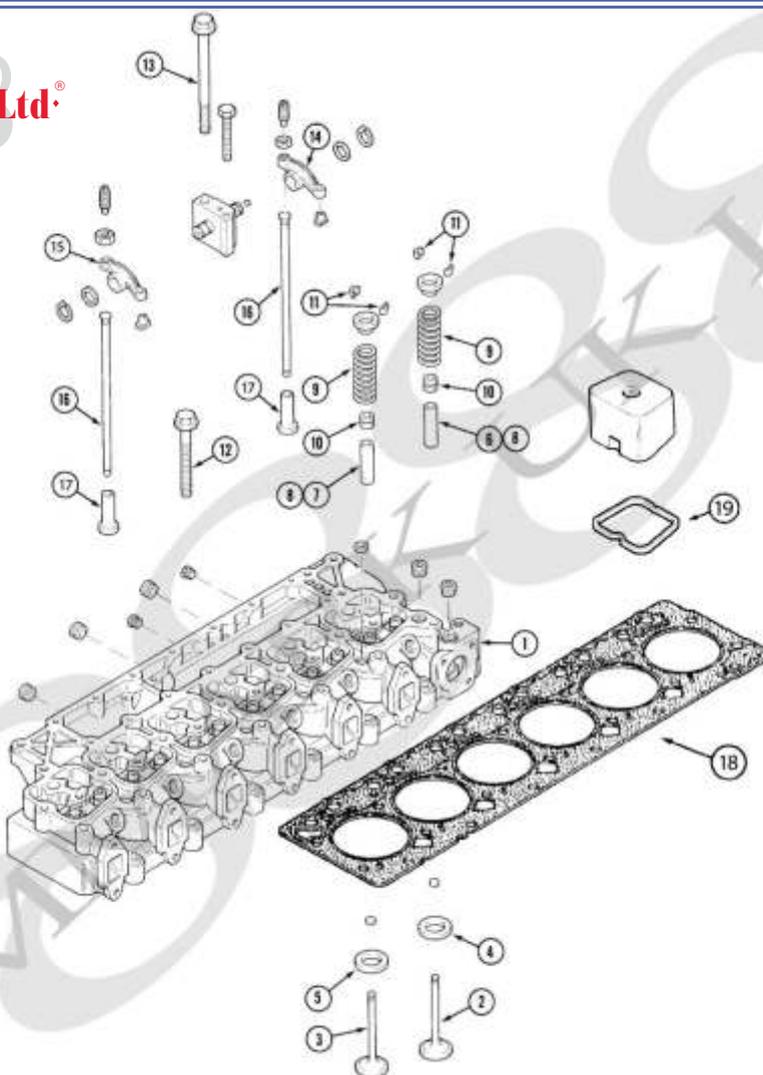
EMMARK U.K. Ltd.®



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM5414	CYLINDER HEAD ASSEMBLY		3917287, 3934747
2	EM5465	VALVE, INLET		3802005, 3802355, 3920867
3	EM5466	VALVE, EXHAUST		3802006, 3802356, 3901607, 3901608, 3920868
4	EM5476	SEAT, VALVE INLET		3906854
5	EM5478	SEAT, VALVE EXHAUST		3904105
6	EM8145	GUIDE, VALVE THICKWALL	60.50MM INLET	3904408
7	EM8146	GUIDE, VALVE THICKWALL	51.75MM EXHAUST	3904409
8	EM5474	GUIDE VALVE THINWALL	INLET & EXHAUST	3906206
9	EM8147	VALVE SPRING	ISBe	3900276
9	EM8509	VALVE SPRING	73MM LONG EXH	3925667
10	EM8148	VALVE STEM SEAL		3921640, 3901097, 3921639
10	EM8612	VALVE STEM SEAL	TOP HAT TYPE ISBe	3957912
11	EM6170	VALVE COLLET		3900250
12	EM6545	HEAD BOLT	M12 x 1.75 x 120 (X6) REQ	3920779, 3903938, 3918471, 3900046
12	EM6544	HEAD BOLT	M12 x 1.75 x 70 (X14) REQ	3920780, 3903939, 3918472, 3901220
13	EM6603	HEAD BOLT & ROCKER	M12 x 1.75 x 180 (X6) REQ	3920781
14	EM8140	ROCKER LEVER		3910811, 3900540, 3934918, 3906464
15	EM8142	ROCKER LEVER		3910810, 3900539, 3934917, 3906466

6B CYLINDER HEAD

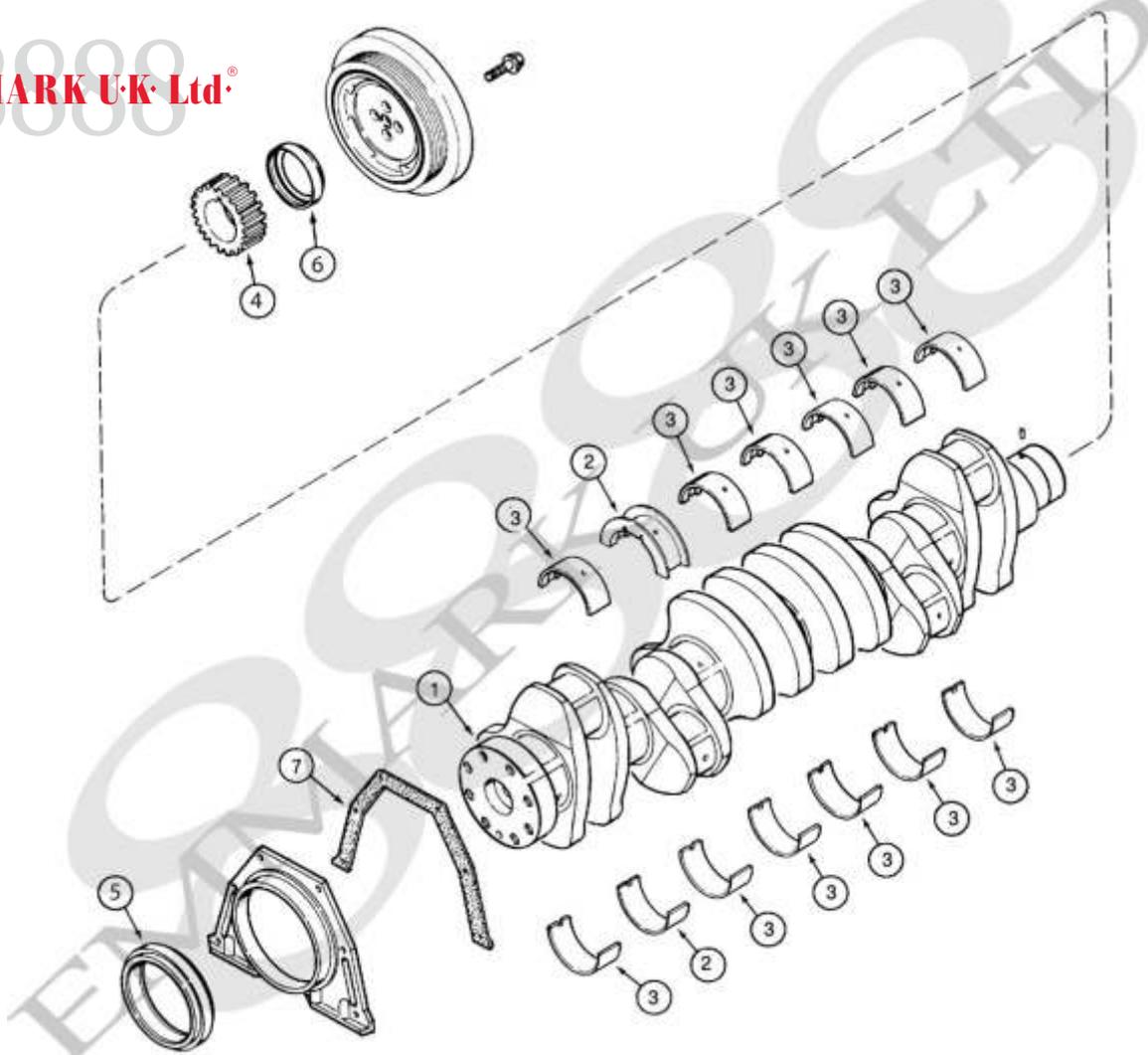
EMMARK U.K. Ltd.



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
16	EM5470	PUSHROD		3284377, 3901898, 3904364, 3904679, 3914172, 3923262
17	EM5473	VALVE TAPPET		3901787, 3907240, 3911692, 3925031, 3931623
18	EM3890	HEAD GASKET	STD THICKNESS	3283335, 3282805, 3283570
19	EM5105	GASKET, VALVE COVER	(X6) REQ	3902494, 3902666, 3930906

6B CRANKSHAFT

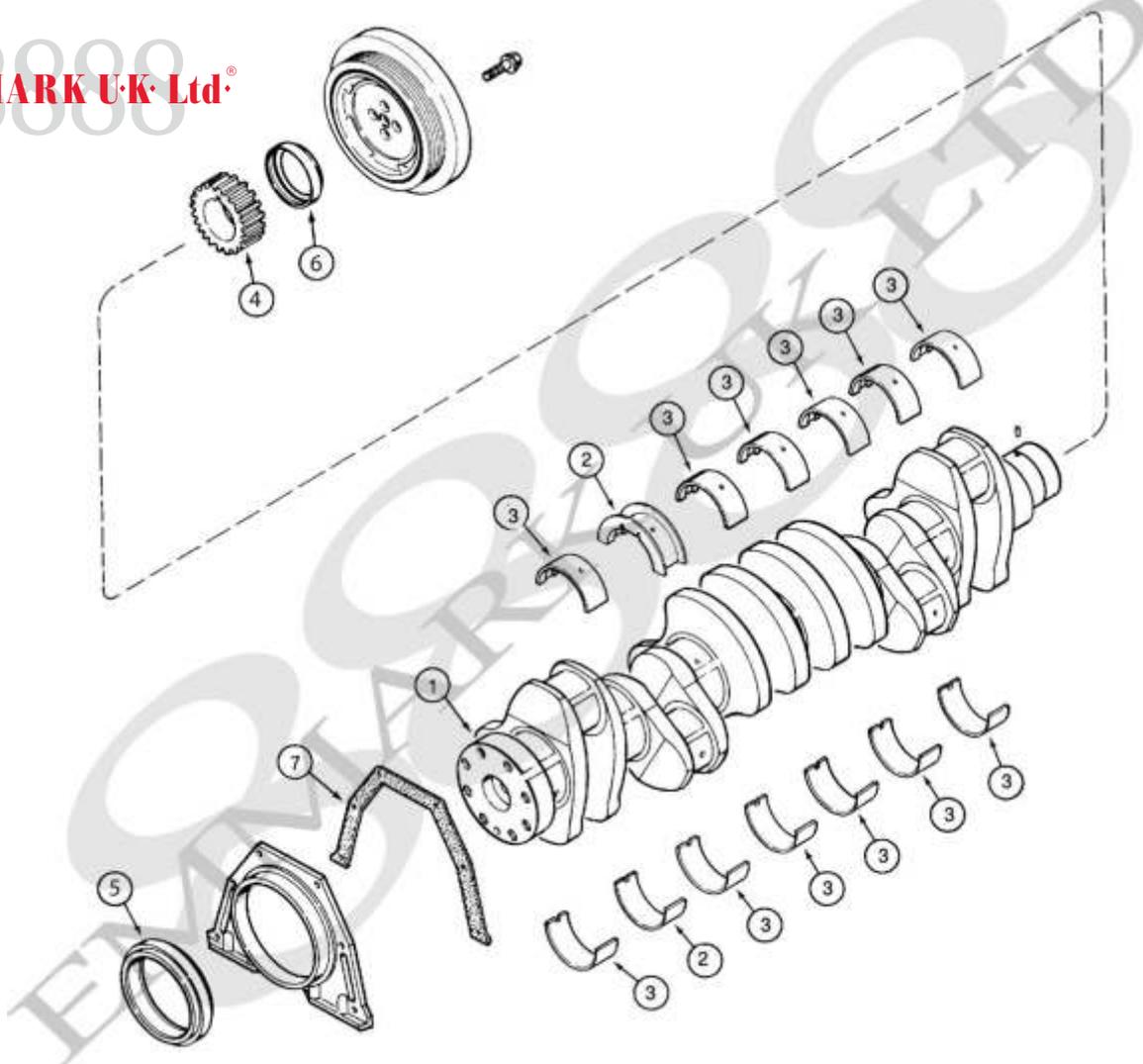
EMMARK U.K. Ltd.



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM5406	CRANKSHAFT	4 BOLT NOSE, WITHOUT TIMING GEAR, 8 BOLT REAR FLANGE. MAIN JOURNAL 3.2672/3.2682 BIG END 2.7160/2.7170	3903828, 3905619, 3907804, 3915259, 3916191, 3929037, 3978493
2	EM5388	THRUST BRG PAIR STD	QTY REQ (x1)	3906230+3901150, 3901140+3929021
2	EM5388-010	THRUST BRG PAIR +010		3906231+3901151, 3901141+3929022
2	EM5388-020	THRUST BRG PAIR +020		3906232+3901152, 3901142+3929023
2	EM5388-030	THRUST BRG PAIR +030		3906233+3901153, 3901143+3929024
2	EM5388-040	THRUST BRG PAIR +040		3906234+3901154, 3901144+3929025
3	EM4926-25	MAINS BRG SET +0.25		3802071
3	EM4926-50	MAINS BRG SET +0.50		3802072
3	EM4926-75	MAINS BRG SET +0.75		3802073
3	EM4926-1.00	MAINS BRG SET +1.00		3802074
3	EM4926	MAIN BRG SET STD		3901090 X 6
3	EM5387	MAIN BRG PAIR STD	QTY REQ (x4)	3901090+3901150, 3929016+3929021
3	EM5387-010	MAIN BRG PAIR +010		3901091+3901151, 3929017+3929022
3	EM5387-020	MAIN BRG PAIR +020		3901092+3901152, 3929018+3929023
3	EM5387-030	MAIN BRG PAIR +030		3901093+3901153, 3929019+3929024
3	EM5387-040	MAIN BRG PAIR +040		3901094+3901154, 3929020+3929025

6B CRANKSHAFT

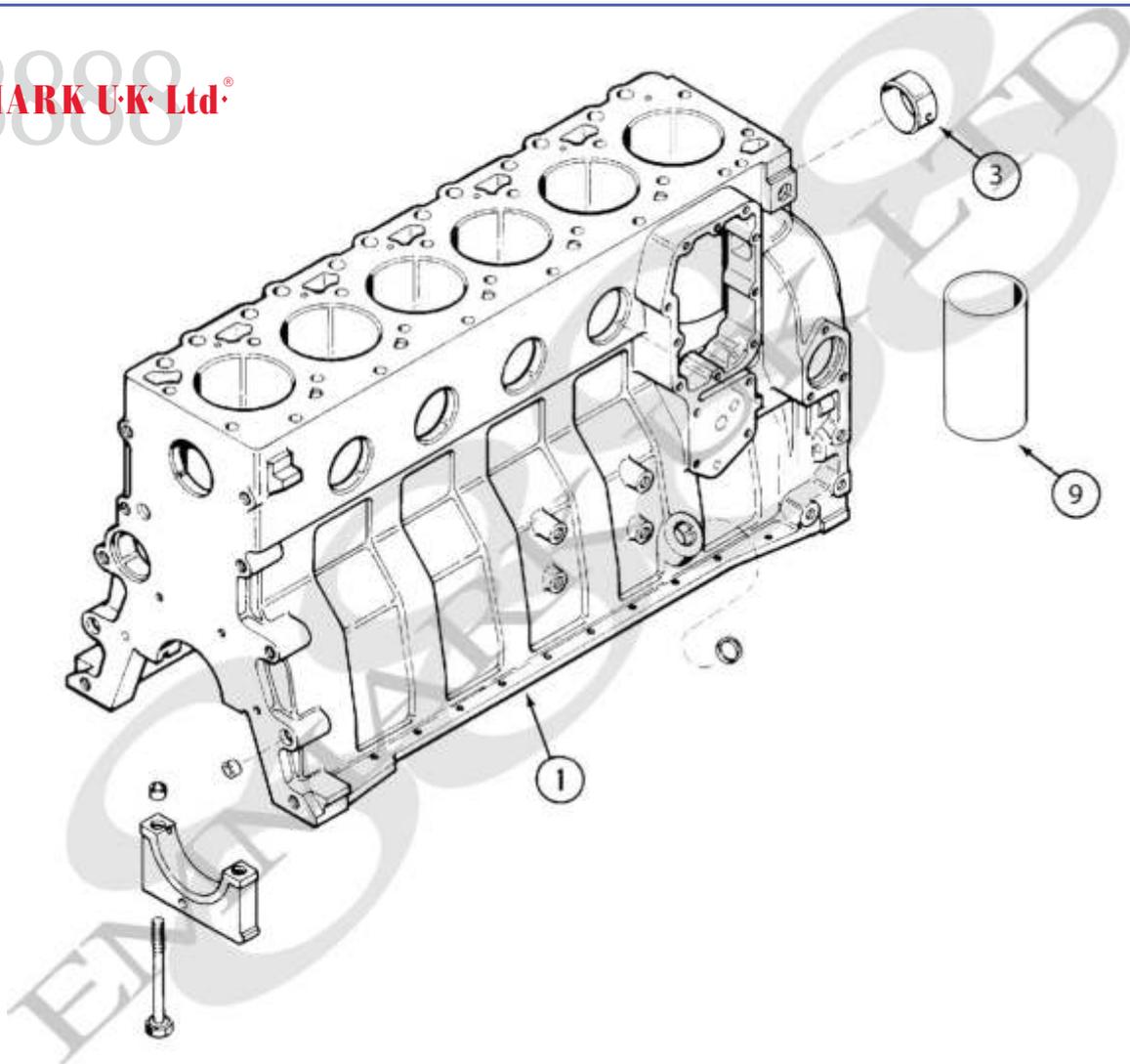
EMMARK U.K. Ltd.



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
4	EM8139	GEAR, CRANKSHAFT		3901258
5	EM6644	SEAL, REAR CRANKSHAFT		3353978, 3904087, 3904323, 3909410, 3921265, 3925529, 3927682, 3934486, 4089342
6	EM6369	SEAL		3900709, 3904353, 3937111
7	EM8150	GASKET, REAR COVER RETAINER		3938159, 3928493

6B CYLINDER BLOCK

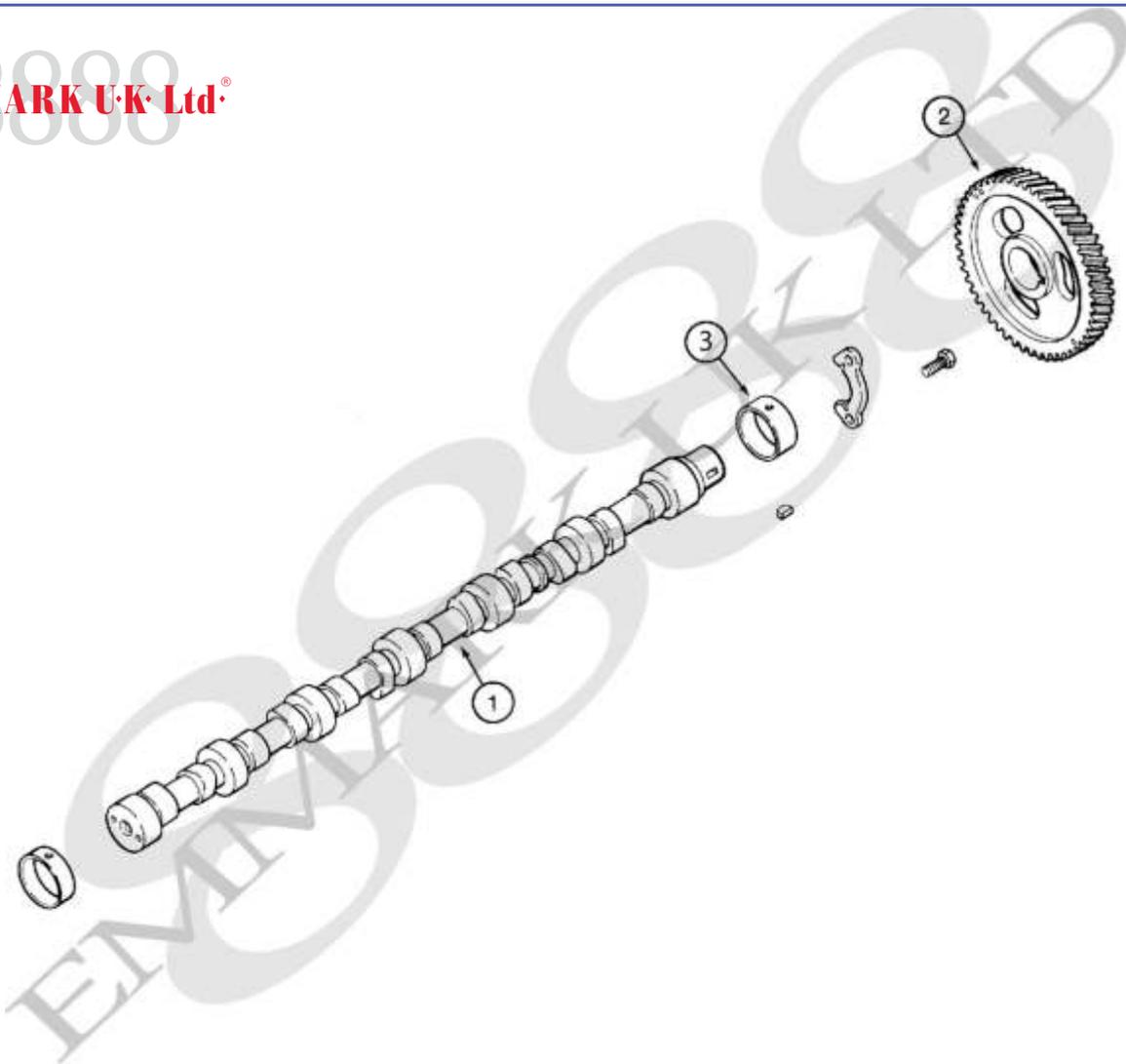
EMMARK U.K. Ltd.®



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM6084	CYLINDER BLOCK		3903797, 3903797, 3905806
3	EM5487	CAM BUSH (PAIR)		3901306
9	EM5397	LINER	SEMI FINISHED	3900396, 3903412, 3904166

6B CAMSHAFT

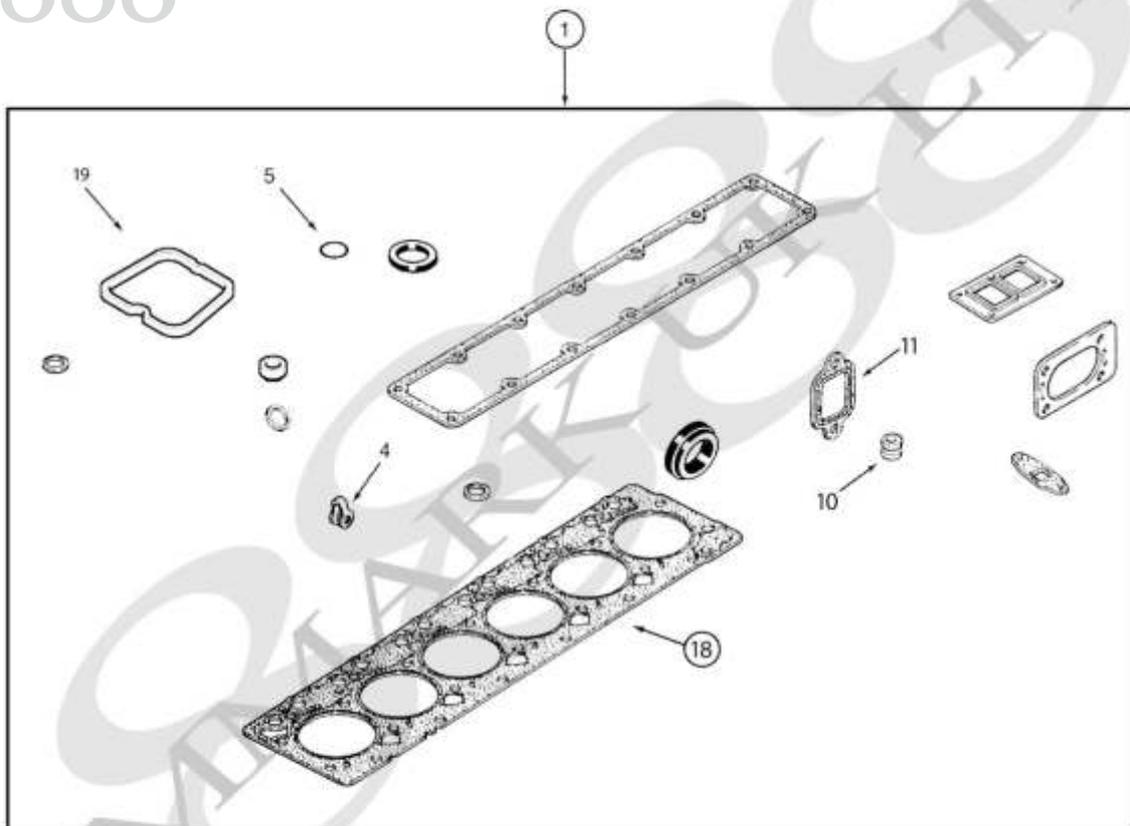
EMMARK U.K. Ltd.®



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM5398	CAMSHAFT		3901212, 3902231, 3904225, 3907447, 3907824, 3914639, 3929042
2	EM8143	GEAR, CAMSHAFT		3907431, 3929028, 3929030, 3902235
3	EM5487	CAM BUSH (PAIR)		3901306

6B HEAD GASKET SET

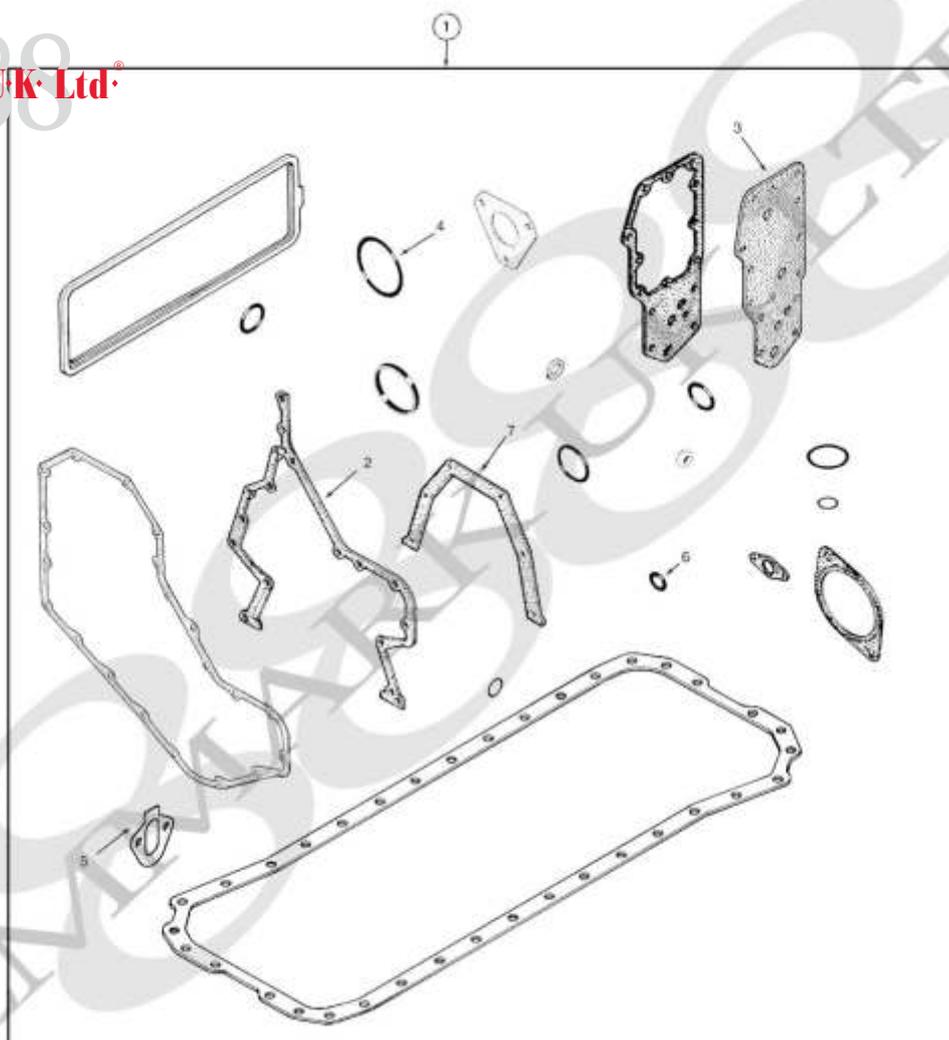
EMMARK U.K. Ltd.



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
	EM5497	GASKET SET, UPPER & LOWER	FOR COMPLETE ENGINE OVERHAUL	3802376 X 1, 3804897 X 1
1	EM3891	GASKET SET, UPPER		3802363, 3804897
4	EM6154	SEAL, BANJO CONNECTOR		3903380
5	EM6152	O RING COVER BOLT		3910824, 3901837
10	EM8148	VALVE STEM SEAL		3921640, 3901097, 3921639
11	EM6371	GASKET, MANIFOLD		3929881
18	EM3890	HEAD GASKET	STD THICKNESS	3283335, 3282805, 3283570
19	EM5106	GASKET, VALVE COVER SET		3902494, 3902666, 3929795, 3930906
19	EM5105	GASKET, VALVE COVER	(X6) REQ	3902494, 3902666, 3930906

6B LOWER GASKET SET

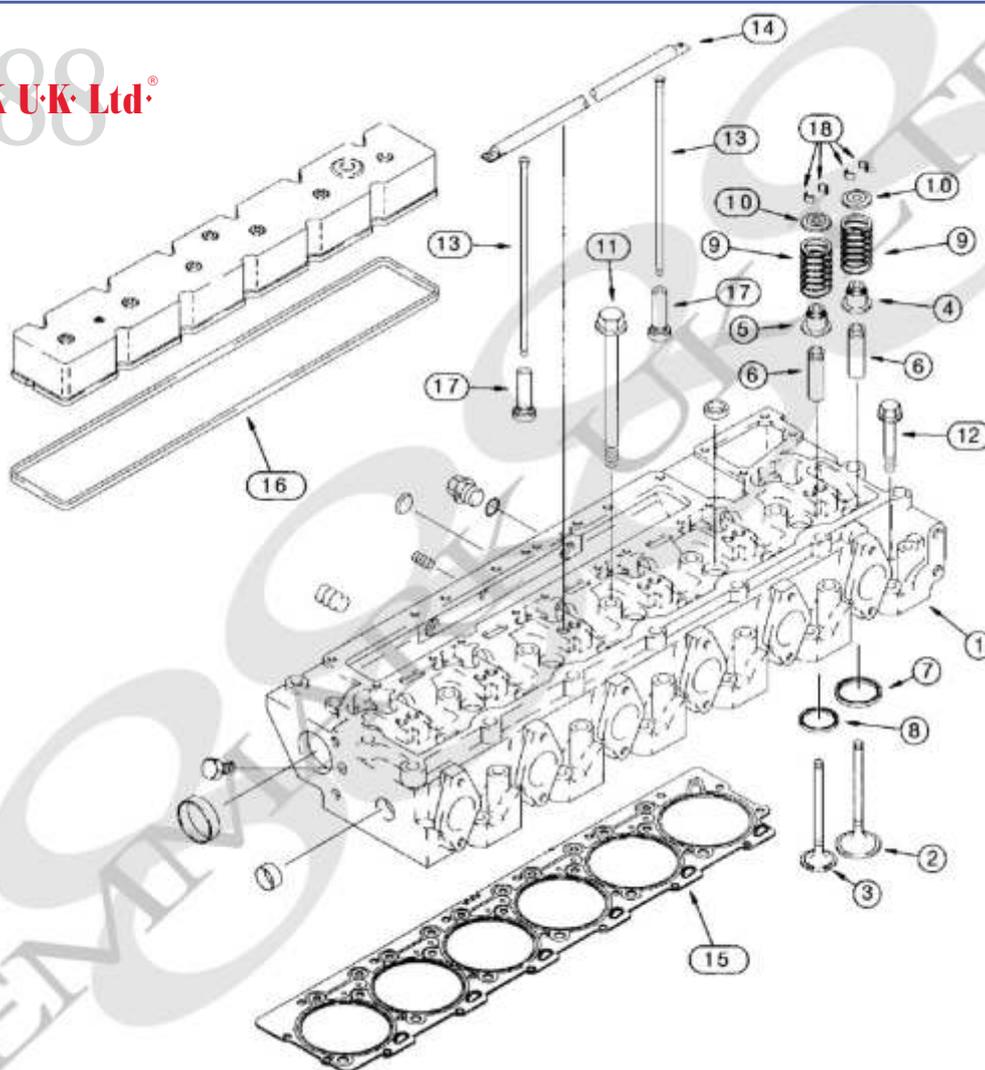
EMMARK UK Ltd



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
	EM5497	GASKET SET, UPPER & LOWER	FOR COMPLETE ENGINE OVERHAUL	3802376 X 1, 3804897 X 1
1	EM3892	GASKET SET, LOWER		3802029, 3802267, 3802376
2	EM8151	GASKET TIMING CASE		3916131, 3938156, 3931351, 3914384, 3907836, 3902364
3	EM6134	GASKET, OIL COOLER		3929011
4	EM6136	O RING		3912473
5	EM6135	GASKET, FUEL LIFT PUMP		3931059
6	EM6137	O RING		3913994
7	EM8150	GASKET, REAR COVER RETAINER		3938159, 3928493

6C CYLINDER HEAD

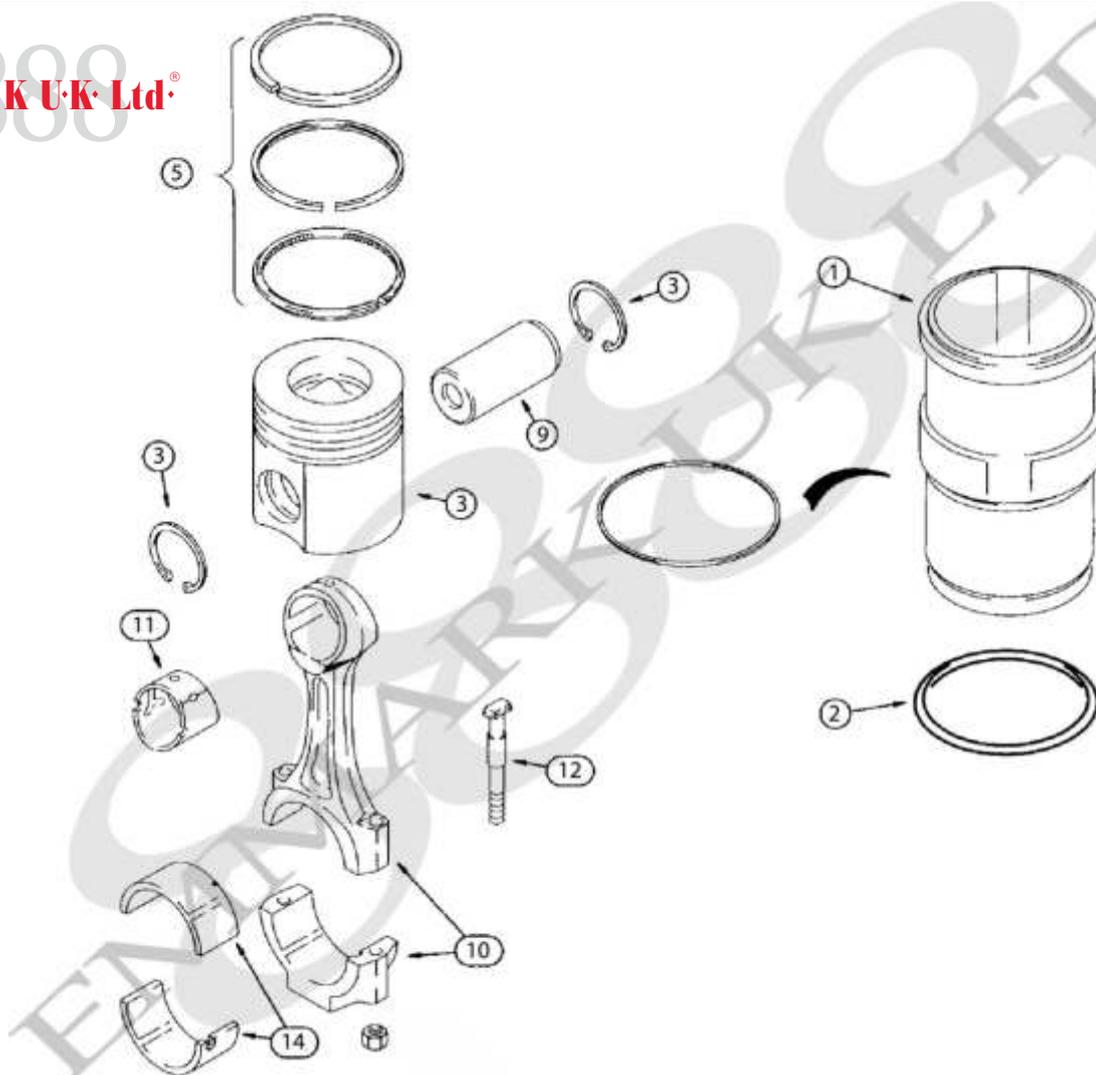
EMMARK U.K. Ltd.



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM5412	CYLINDER HEAD BARE	BARE	3936180
2	EM5467	VALVE, INLET		3802275, 3802463
3	EM5469	VALVE, EXHAUST		3802085, 3902254, 3921444
4	EM6594	SEAL, VALVE INLET		3901178, 3904578, 3904579, 3912549, 3912550, 3915707, 3927642
5	EM6160	SEAL, VALVE EXHAUST		3919038, 3927642
6	EM5475	GUIDE, VALVE	IN & EX	3901187, 3923564
7	EM5477	SEAT, VALVE INLET		3904715, 3905861, 3908830, 3924582
8	EM5479	SEAT, VALVE EXHAUST		3904388, 3904716, 3924583, 3929005
9	EM6158	VALVE SPRING		3906412
10	EM6159	VALVE SPRING RETAINER		3901353, 3907990, 3912976, 3972757
11	EM6163	HEAD BOLT	M14 X 160, (X14) REQ	3917728
12	EM6164	HEAD BOLT	(X12) REQ M14 X 80, (X12) REQ	3917729
13	EM5471	PUSHROD		3905194
14	EM6156	OIL MANIFOLD		3919677, 3910911, 3906207, 3901825
15	EM6837	HEAD GASKET	STD THICKNESS	3907682, 3911342, 3921216, 3921850, 3928168, 3931019, 3935585, 3938267
16	EM6151	SEAL VALVE COVER		3905449
17	EM5473	VALVE TAPPET		3901787, 3907240, 3911692, 3925031, 3931623
18	EM8585	VALVE COLLET		3901177

6C PISTON AND ROD COMPONENTS

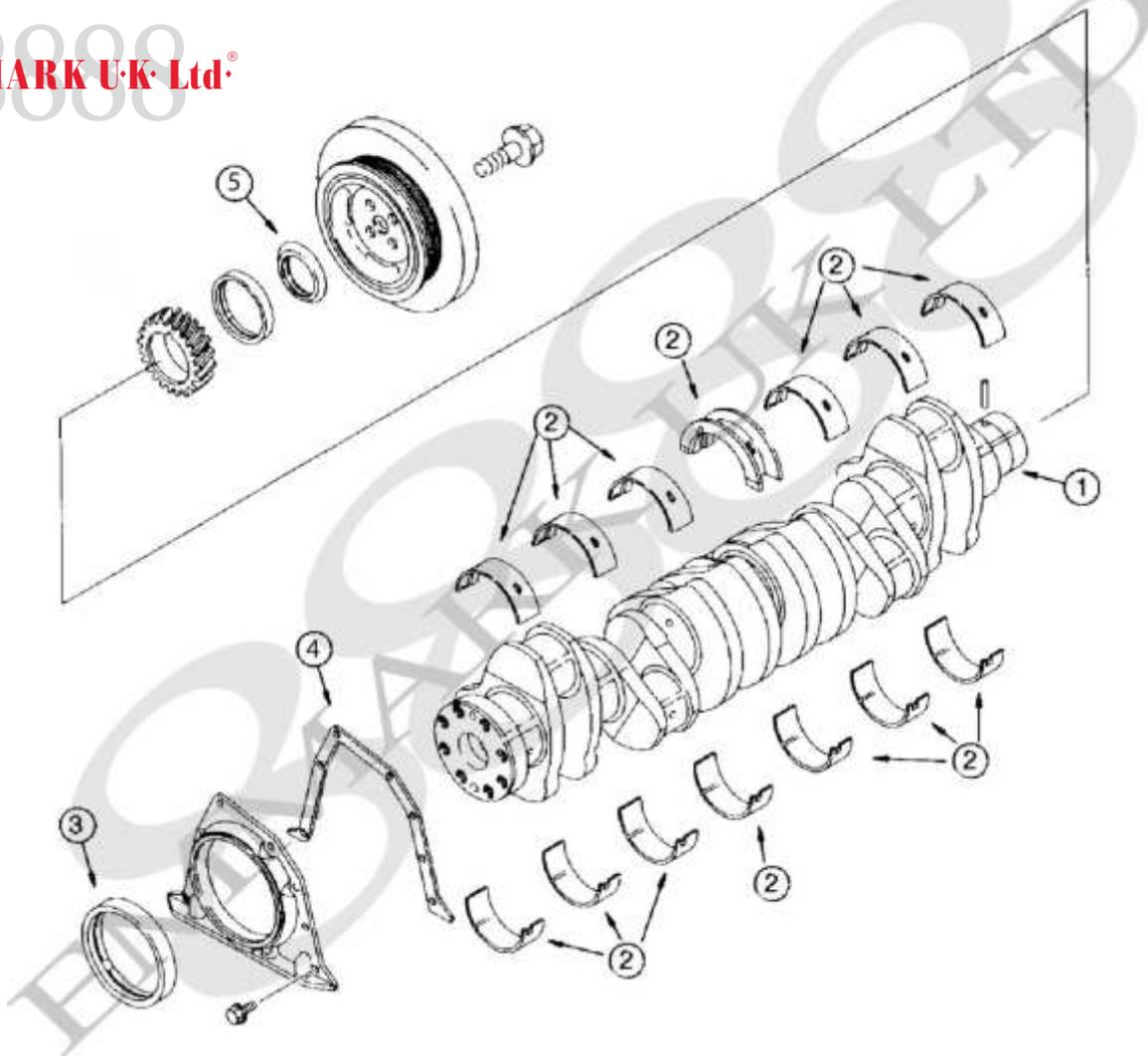
EMMARK U.K. Ltd.



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM6384	LINER	WITH SEAL	3800328
1	EM6174	LINER		3800328, 3944344, 3948095
1	EM5254	LINER	(5.235 FLANGE) EARLY	3802088, 3802370, 3907792
1	EM3626	LINER	(5.155 FLANGE) LATE	3919937, 3802407
2	EM6053	LINER SEAL		3907177, 3917737
3	EM8077	PISTON ASSEMBLY		3802569, 3802601, 3925878, 3926246
3	EM8135	PISTON & PIN	ISC, ISL	3923163, 3802397, 3919564, 3919928
3	EM8506	PISTON & PIN		3950549, 4933120, 4955237
5	EM6173	RING SET STD		3802258, 3802429, 3922686
5	EM8507	RING SET STD		4089644, 4089643
9	EM5486	GUDGEON PIN		3901597
10	EM5411	CONNECTING ROD		3901224, 3901383, 3924350, 3971394
11	EM4924	BUSH, SMALL END		3901470, 3913990, 3970951
12	EM6169	BOLT, CONNECTING ROD		3901380, 3920799, 3924351, 3928870
14	EM4928	ROD BRG SET STD		3901430, 3901460, 3950661
14	EM4928-010	ROD BRG SET 010		3901431
14	EM4928-020	ROD BRG SET 020		3901432

6C CRANKSHAFT

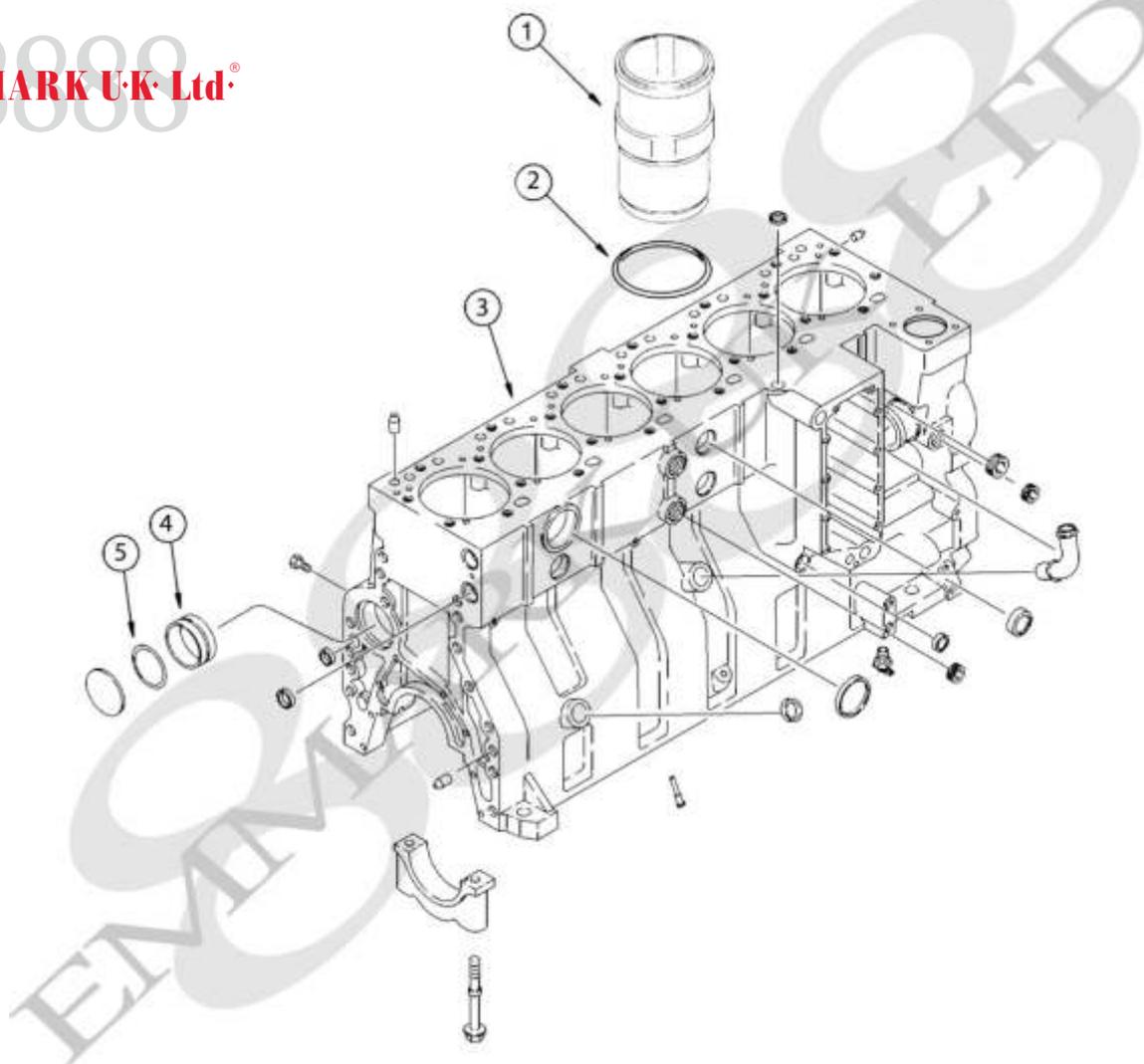
EMMARK U.K. Ltd.



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM5407	CRANKSHAFT	4 BOLT NOSE, 8 BOLT REAR FLANGE MAIN JOURNAL 3.8568/3.8588 BIG ENDS 2.9906/2.9926	3917320
2	EM4927	MAIN BRG SET STD		3800270, 3802140, 3802210, 3945917
2	EM4927-010	MAIN BRG SET 010		3802141, 3802211, 3945918
2	EM4927-020	MAIN BRG SET 020		3802142, 3802212, 3945919
2	EM4927-030	MAIN BRG SET 030		3802143, 3802213, 3945920
3	EM6810	SEAL, REAR CRANKSHAFT		3909410, 3929529, 4089342, 3934486, 3925529, 3927682, 3921265, 3904087
4	EM6132	GASKET, REAR COVER		3914301
5	EM6812	SEAL, FRONT CRANKSHAFT		3353977, 3908139, 3921927, 4025270

6C CYLINDER BLOCK

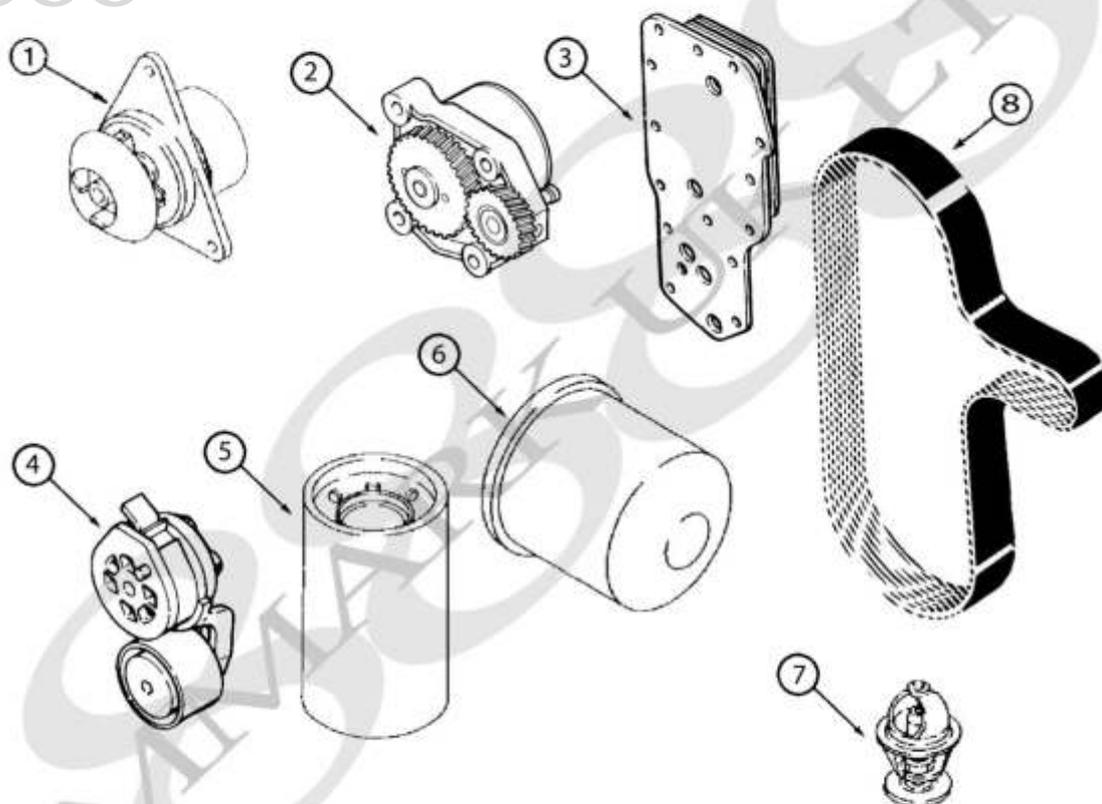
EMMARK U.K. Ltd.



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM6384	LINER	WITH SEAL	3800328
1	EM6174	LINER		3800328, 3944344, 3948095
1	EM5254	LINER	(5.235 FLANGE) EARLY	3802088, 3802370, 3907792
1	EM3626	LINER	(5.155 FLANGE) LATE	3919937, 3802407
2	EM6053	LINER SEAL		3907177, 3917737
3	EM6402	ENGINE BLOCK	SINGLE THERMOSTAT TYPE	3939313
4	EM5488	CAM BUSH (PAIR)		3901685, 3943199, 3945329
5	EM6643	O-RING		3926048

6C COOLING AND OIL SYSTEM

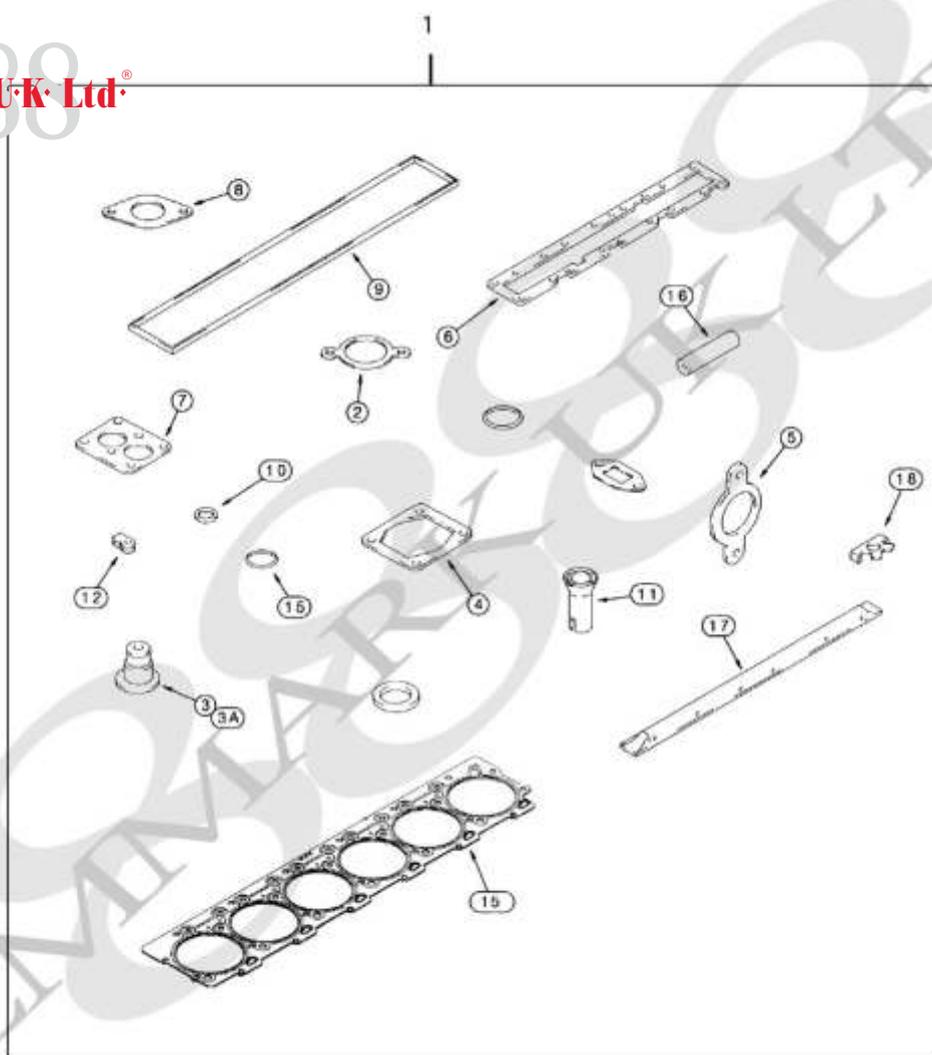
EMMARK U.K. Ltd.



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM3821	WATER PUMP		3802081, 3804883, 3806180, 3907808, 3913430
2	EM4480	OIL PUMP		3800828, 3802278, 3901385, 3906415, 3910066, 3914007, 3918213, 3918593, 3921067, 3924644, 3926201, 3930338
3	EM5491	OIL COOLER		3906296, 3918175, 3943539, 3944463, 3945565, 3974815
4	EM5111	BELT TENSIONER	(4 & 6 CYL)	3914086, 3917485, 3922900, 3934818, 3936201, 3936203, 3937553, 3967188, 3978022
5	EM8596	OIL FILTER		3919562
6	EM6079	WATER FILTER		3100304, 3305367, 3314581, 3315789, 3315116
7	EM5492	THERMOSTAT		3901845, 3907242, 3928639
8	EM6361	FAN BELT		3911582, 3911620

6C HEAD GASKET SET

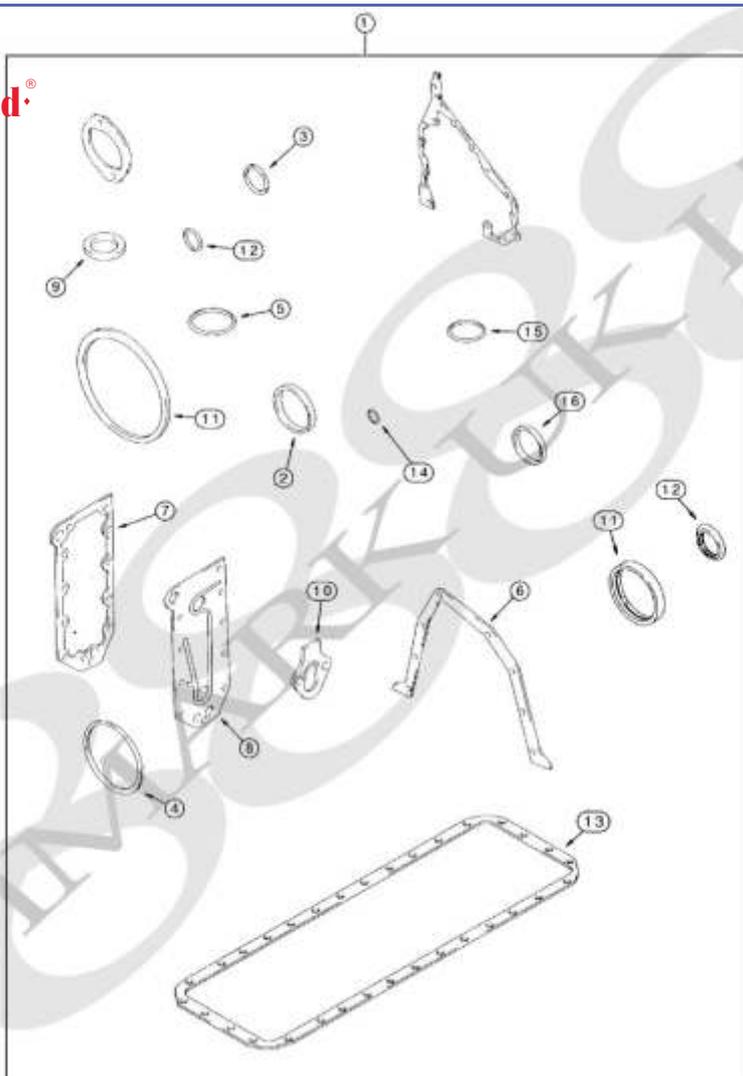
EMMARK U.K. Ltd[®]



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM5218	GASKET SET, UPPER		3800750, 3802086, 3802268, 3802341, 3802360, 3802452, 3802624, 4025271
2	EM6141	GASKET, WATER OUTLET		3918779
3	EM6160	SEAL, VALVE EXHAUST		3919038, 3927642
3	EM6594	SEAL, VALVE INLET		3901178, 3904578, 3904579, 3912549, 3912550, 3915707, 3927642
4	EM6144	GASKET, TURBO		3911941, 3906846, 3907973, 3902102
6	EM6146	GASKET, INTAKE MANIFOLD		3914311
7	EM6140	GASKET, THERMOSTAT HSG		3914310
8	EM6150	GASKET, TURBO		3942725
9	EM6151	SEAL VALVE COVER		3905449
10	EM6152	O RING COVER BOLT		3910824, 3901837
11	EM6153	SEAL, INJECTOR SLEEVE		3909886
12	EM6154	SEAL, BANJO CONNECTOR		3903380
15	EM6837	HEAD GASKET		3907682, 3911342, 3921216, 3921850, 3928168, 3931019, 3935585, 3938267
16	EM6155	HOSE 51MM TUBE		3930827, 3918610, 3915040, 3907169
17	EM6156	OIL MANIFOLD		3919677, 3910911, 3906207, 3901825
18	EM6157	LOCK TAB EXH MAN		3914708

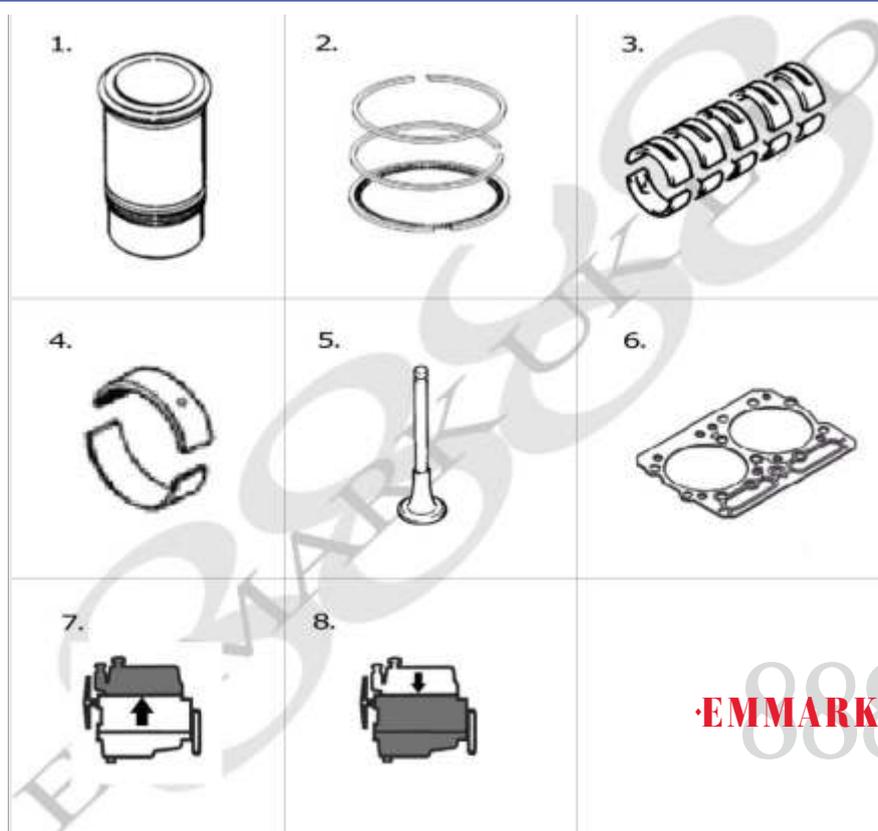
6C LOWER GASKET SET

EMMARK U.K. Ltd.®



ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
	EM5498	GASKET SET, UPPER & LOWER		3802389, 3802624
1	EM5219	GASKET SET, LOWER		3800348, 3800558, 3802087, 3802354, 3802389, 3806183
2	EM6129	FRONT COVER SEAL		3903475
3	EM6130	SEAL		3915772
4	EM6053	LINER SEAL		3907177, 3917737
5	EM6131	SEAL WATER PUMP		3902089
6	EM6132	GASKET, REAR COVER		3914301
7	EM6133	GASKET, OIL COOLER		3918174
8	EM6134	GASKET, OIL COOLER		3929011
10	EM6135	GASKET, FUEL LIFT PUMP		3931059
11	EM6810	SEAL, REAR CRANKSHAFT		3909410, 3929529, 4089342, 3934486, 3925529, 3927682, 3921265, 3904087
12	EM6812	SEAL, FRONT CRANKSHAFT		3353977, 3908139, 3921927, 4025270
13	EM8613	OIL PAN GASKET		3938160, 3934044, 3914017, 3911818, 3906611

NT/NH



EMMARK U.K. Ltd.

ITEM	PART NUMBER	DESCRIPTION	NOTES	CUMMINS
1	EM2000	LINER	NT855	3055099, 3801826
1	EM3623	LINER	NT855	3055099, 3801826
2	EM3220	RING SET	NT & NH	3801049, 3801056, 4089810
3	EM7401STD	MAIN BRG SET STD (STD Size: 4.4990-4.5000")	NT855	3801260
3	EM7401-010	MAIN BRG SET 010	NT855	3801261
3	EM7401-020	MAIN BRG SET 020	NT855	3801262
3	EM7401-030	MAIN BRG SET 030	NT855	3801263
4	EMGS2832STD	ROD BRG PAIR STD (STD Size: 3.124-3.125")	NT855	203660
4	EMGS2832-010	ROD BRG PAIR 010	NT855	203661
4	EMGS2832-020	ROD BRG PAIR 020	NT855	203662
4	EMGS2832-030	ROD BRG PAIR 030	NT855	203663
4	EMGS278STD	ROD BRG PAIR STD (STD Size: 3.124-3.125")	NT855	214950
4	EMGS278-010	ROD BRG PAIR 010	NT855	214951
4	EMGS278-020	ROD BRG PAIR 020	NT855	214952
4	EMGS278-030	ROD BRG PAIR 030	NT855	214953
5	EM560	VALVE, IN/EXH	NT855	145701
5	EM2002	VALVE, INLET	NT855	3000926, 135957, 4955698, 3803512
5	EM561	VALVE, IN/EXH	V8210	3275355, 3275356
6	EM3887	HEAD GASKET	NT855	3074982
7	EM3888	GASKET SET, UPPER	NT855	3801330, 4024919
8	EM3889	GASKET SET, LOWER	NT855	3801468

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